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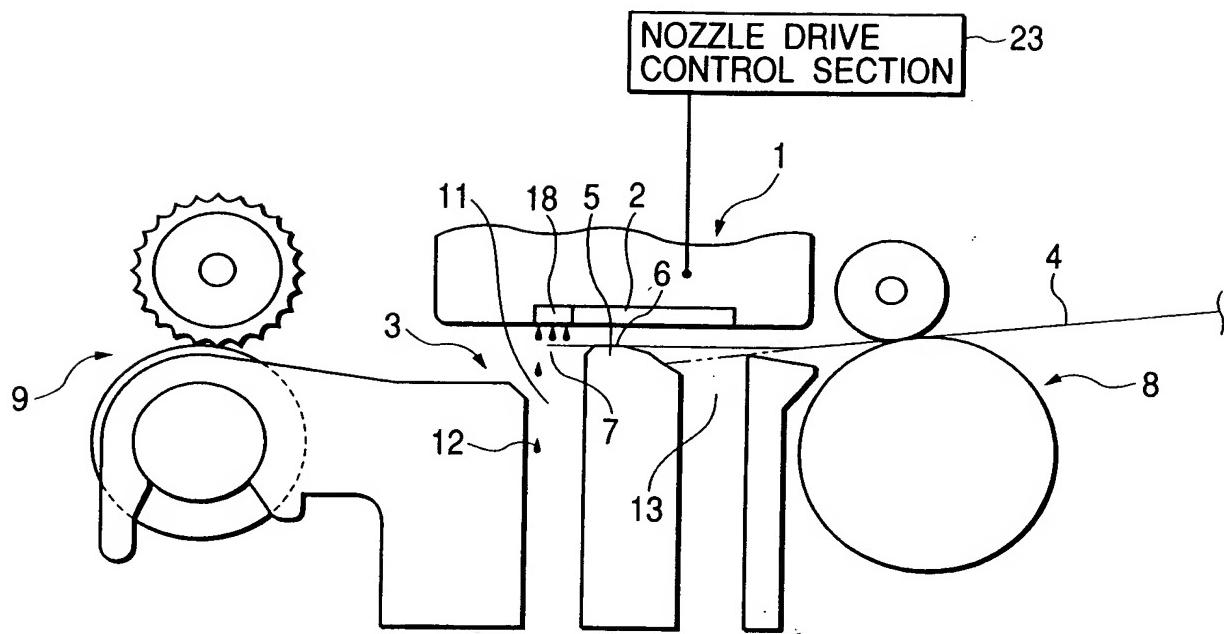
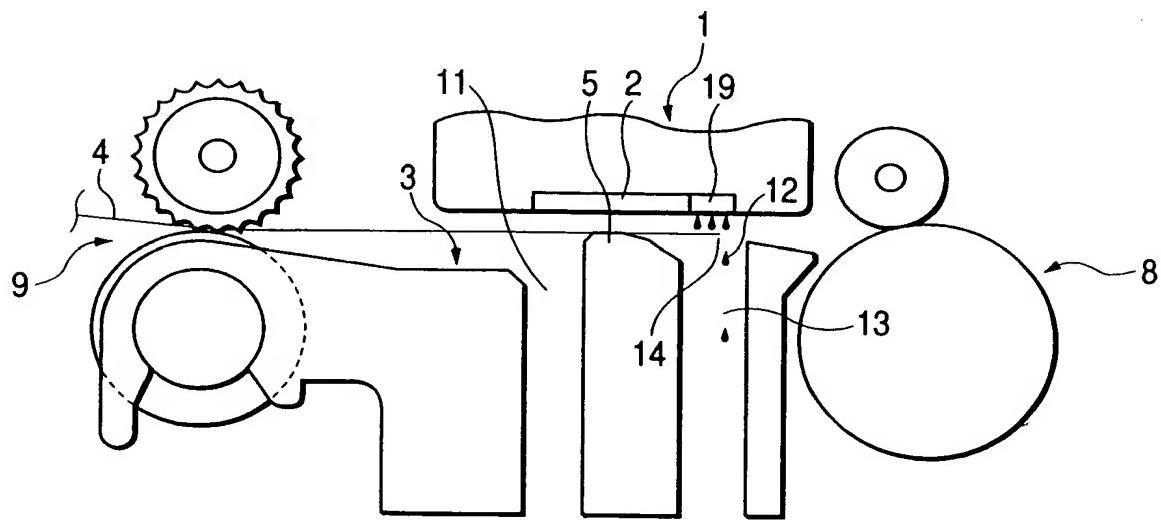
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***FIG. 1******FIG. 2***

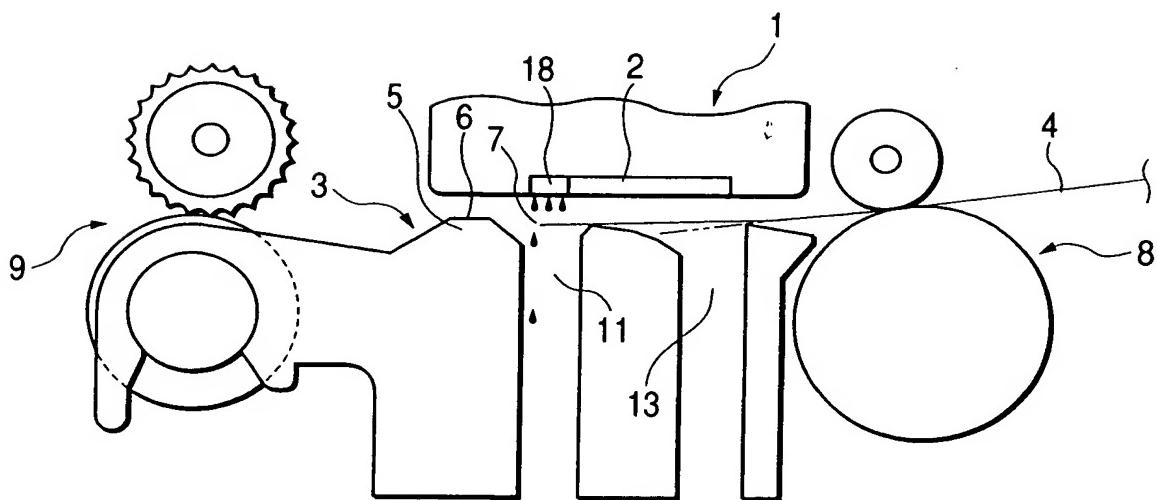
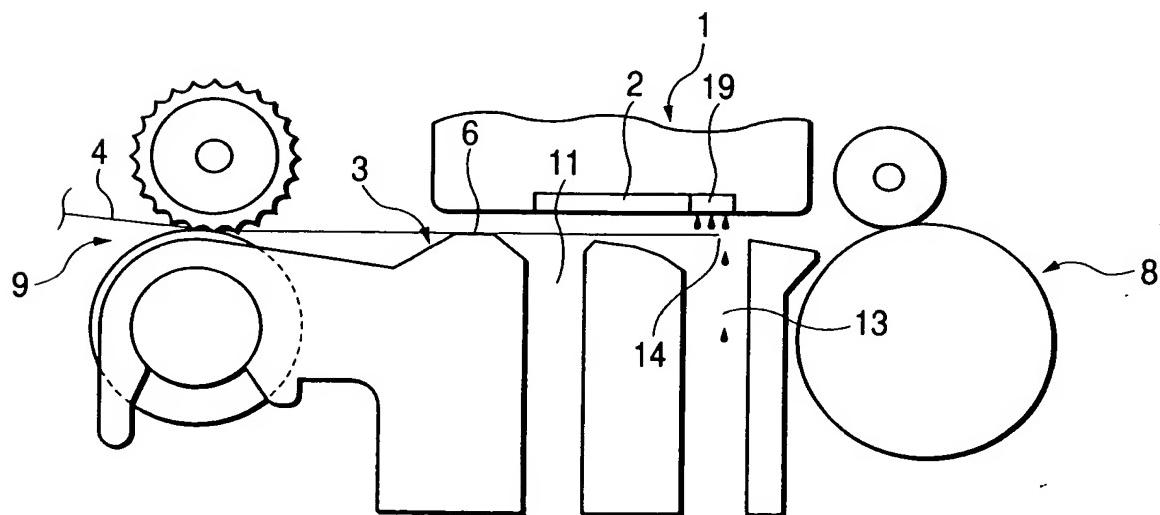
***FIG. 3******FIG. 4***

FIG. 5

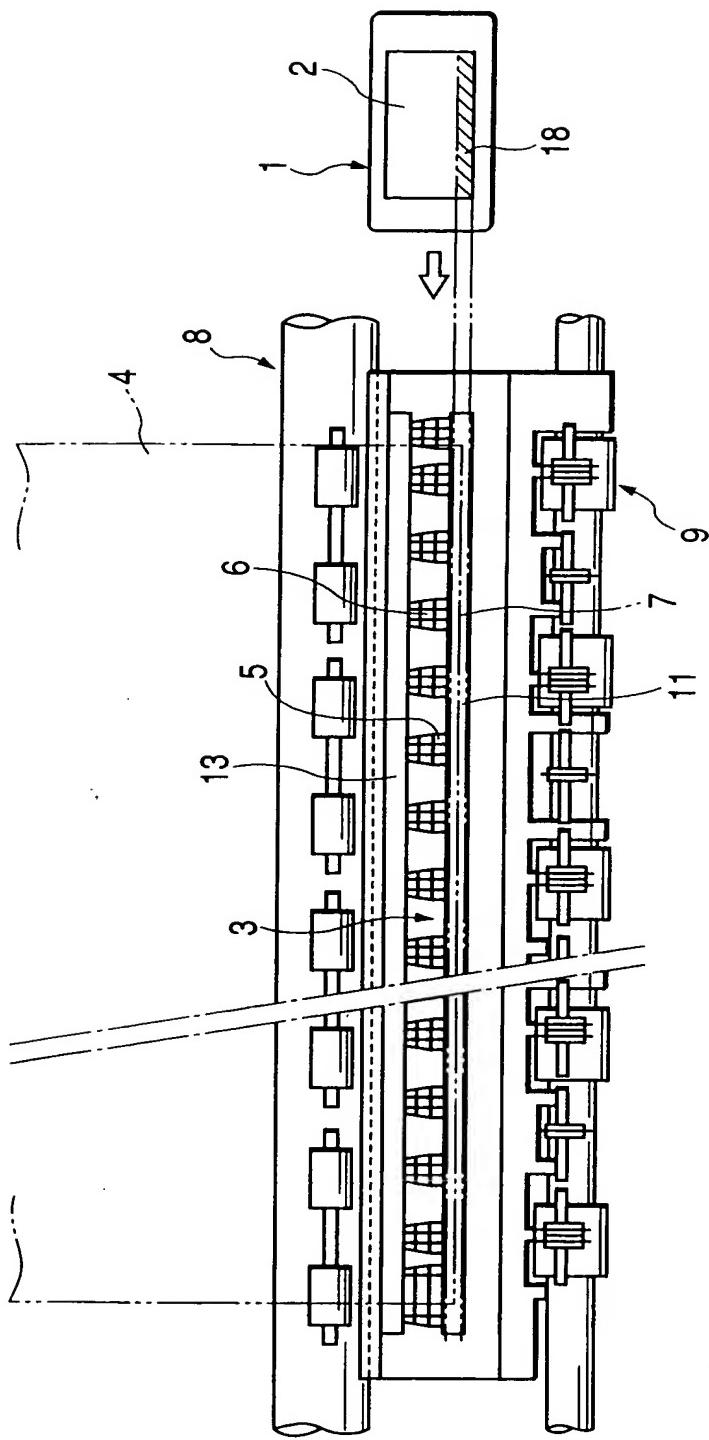
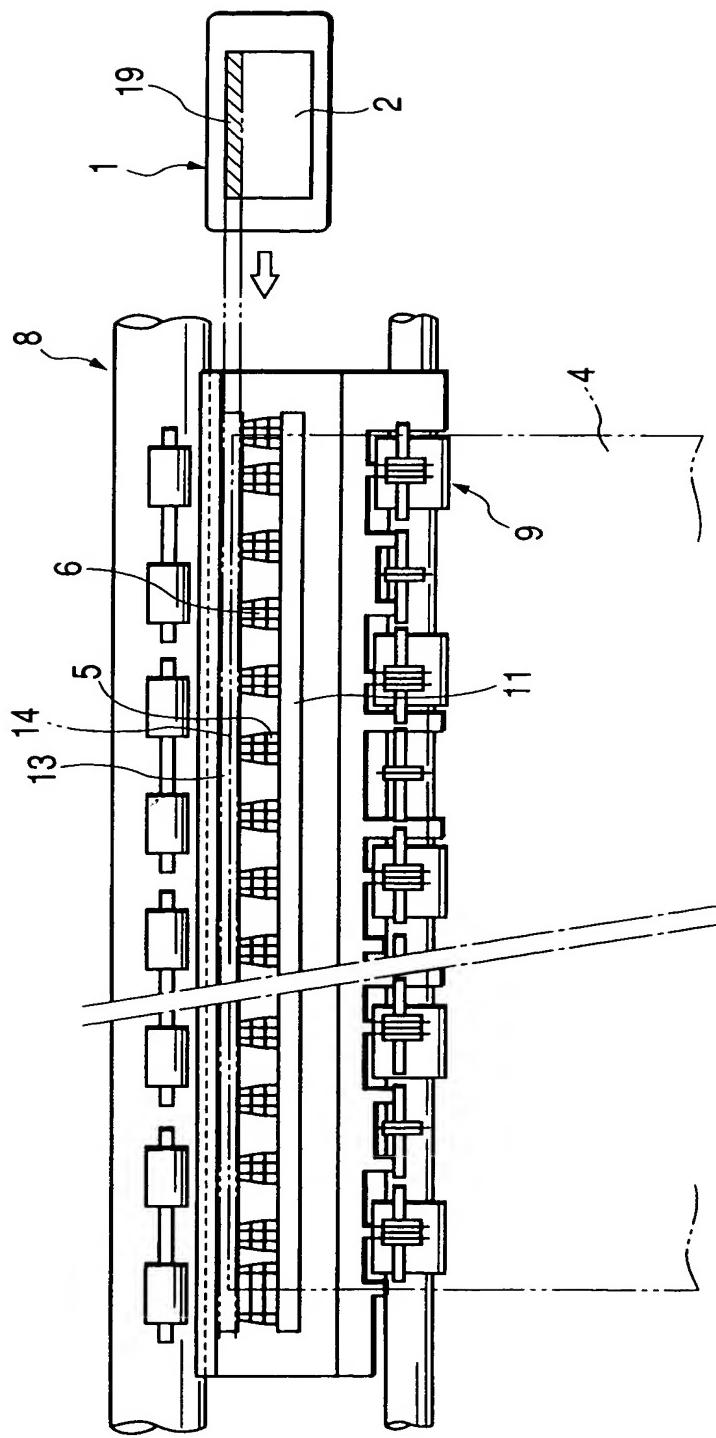
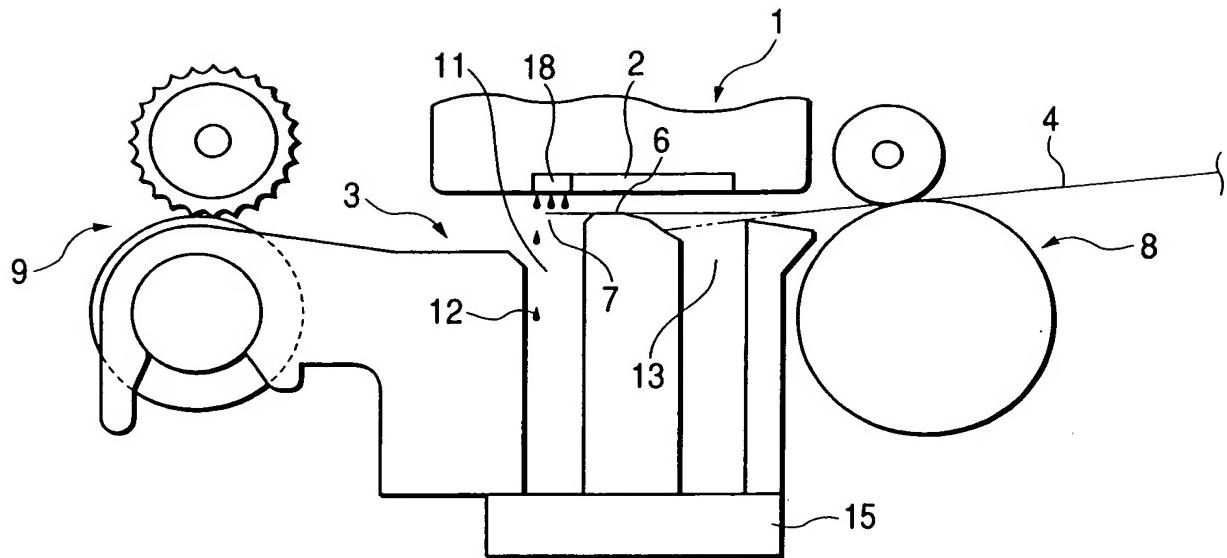
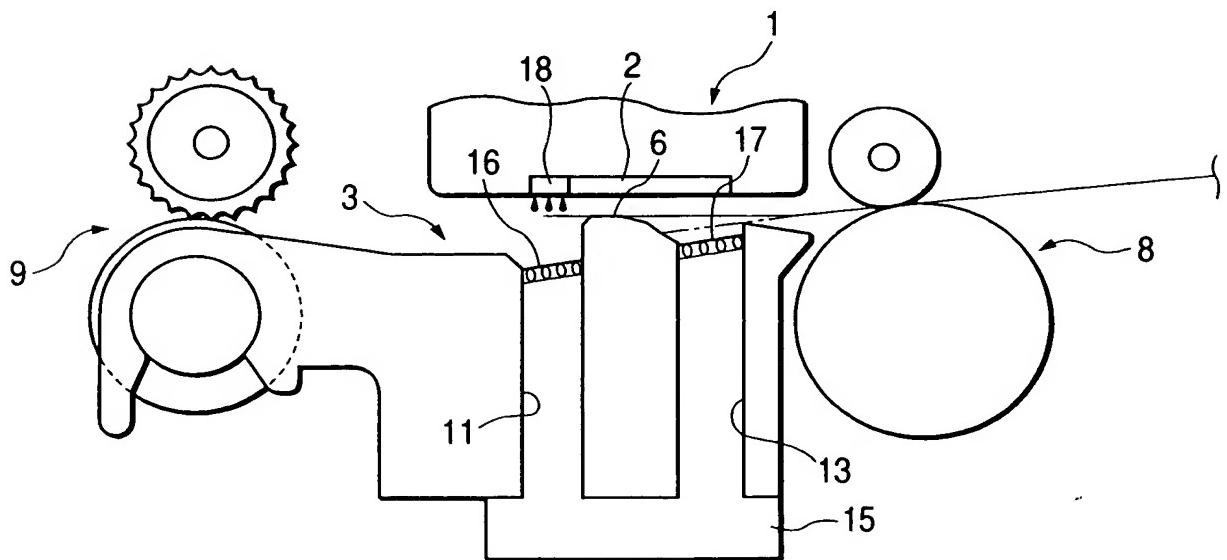
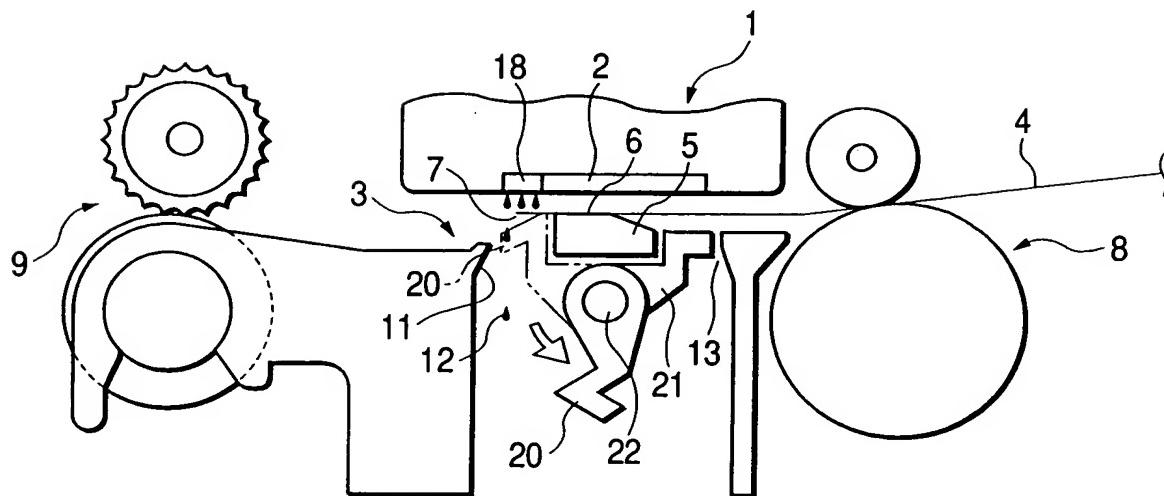
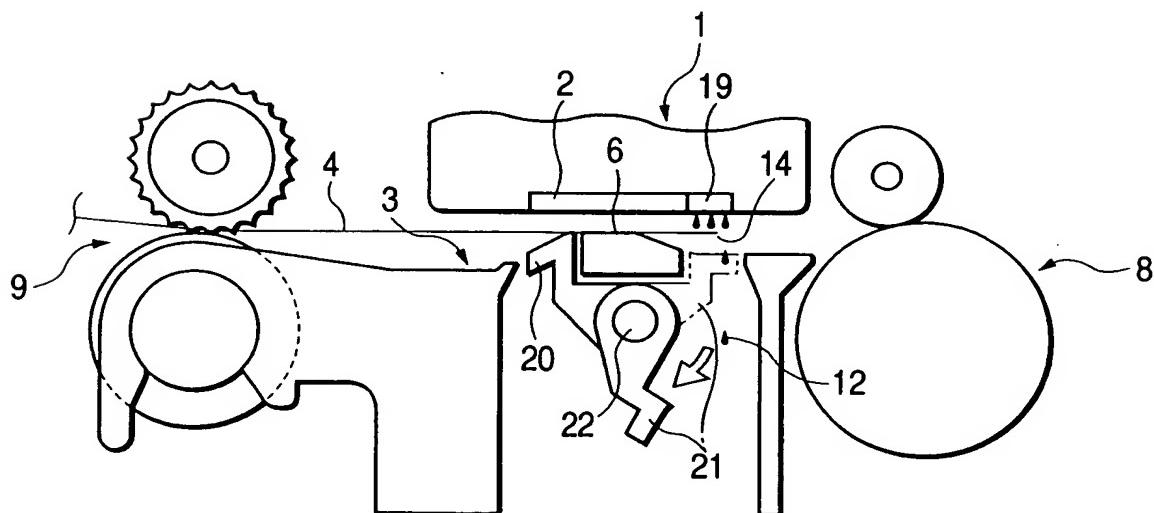
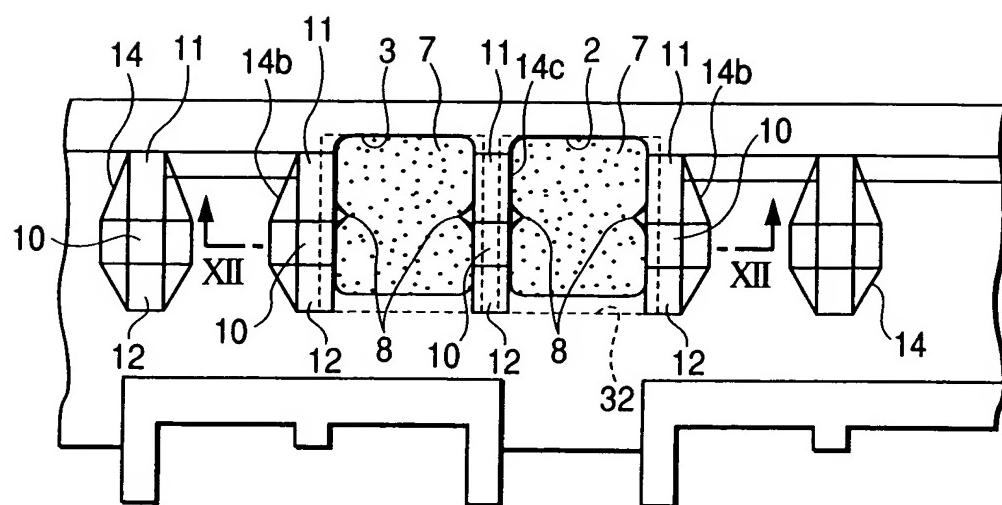
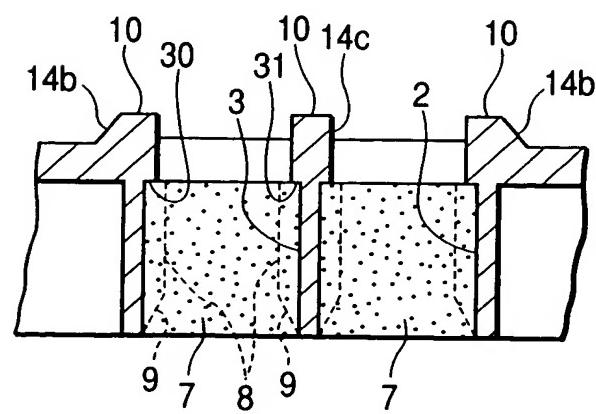


FIG. 6

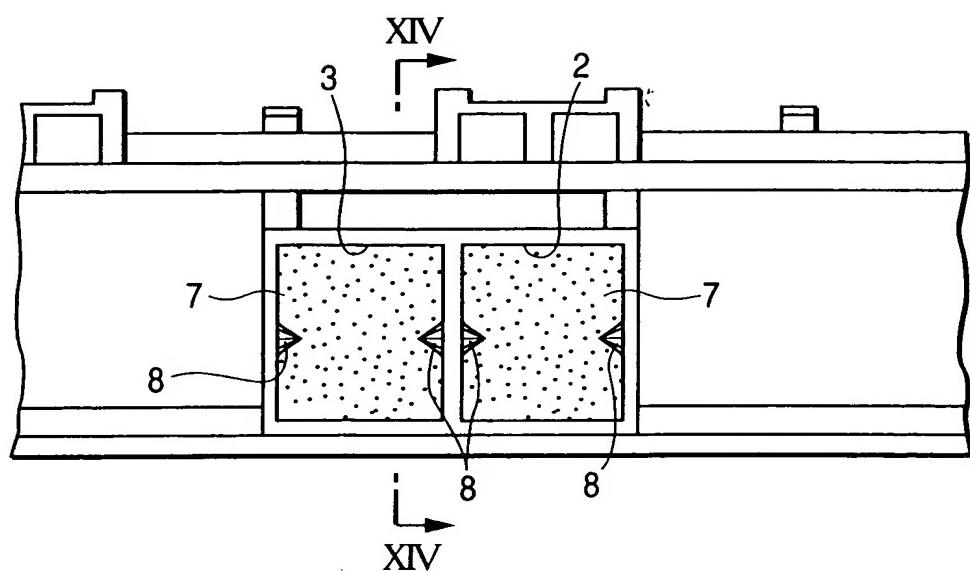


*FIG. 7**FIG. 8*

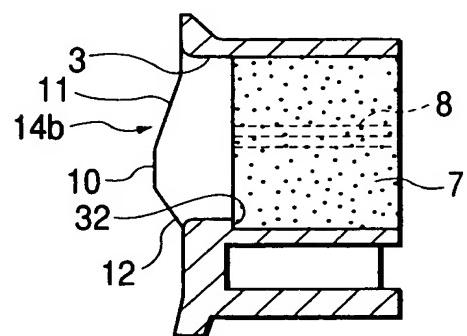
*FIG. 9**FIG. 10*

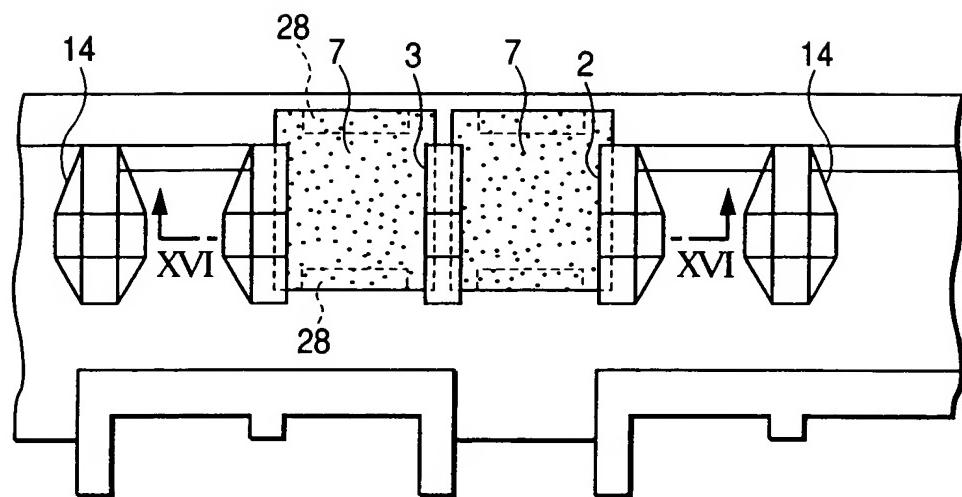
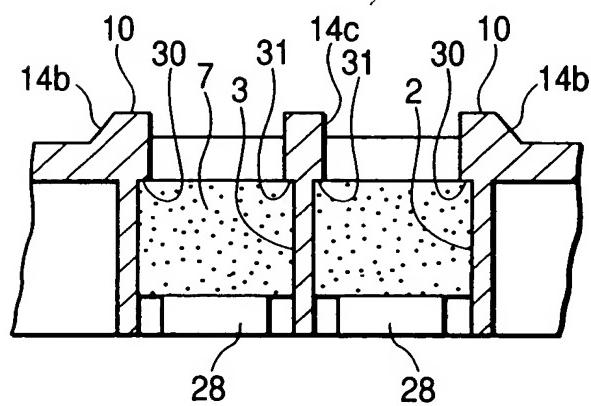
***FIG. 11******FIG. 12***

*FIG. 13*

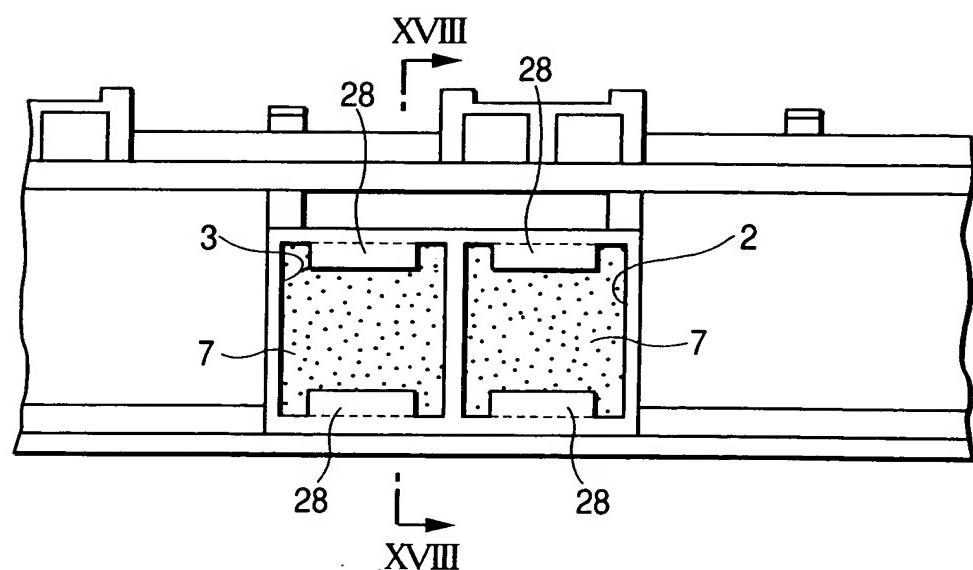


*FIG. 14*

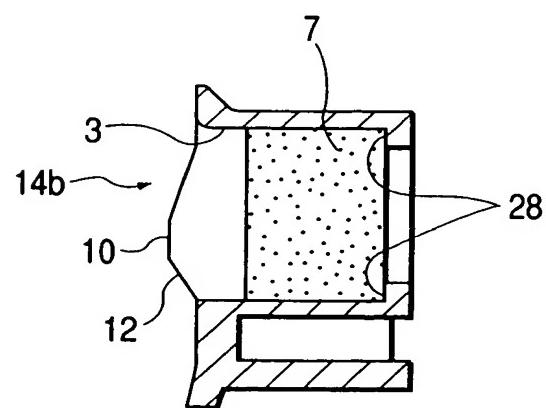


***FIG. 15******FIG. 16***

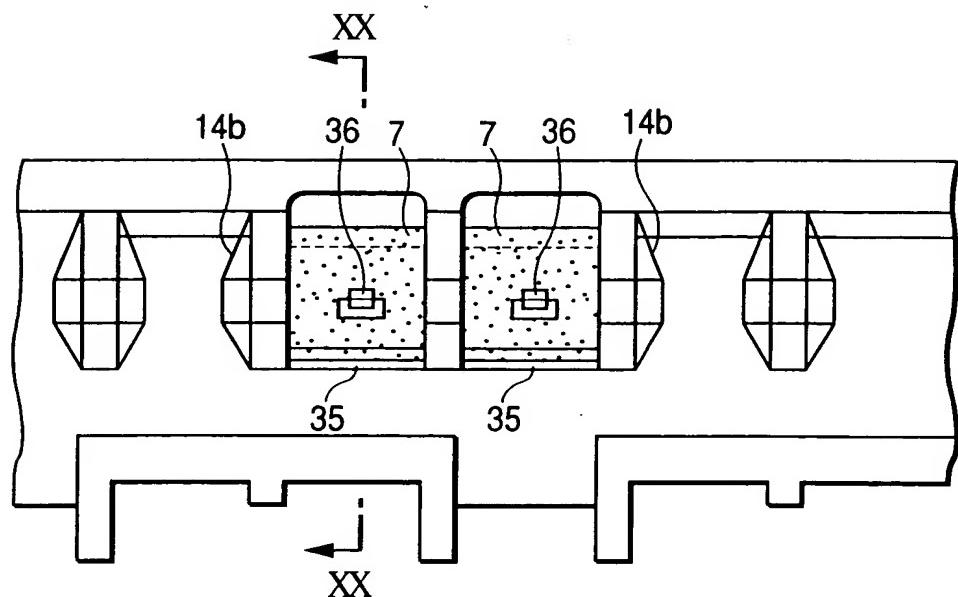
*FIG. 17*



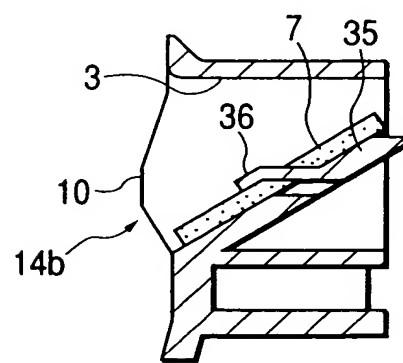
*FIG. 18*



*FIG. 19*



*FIG. 20*



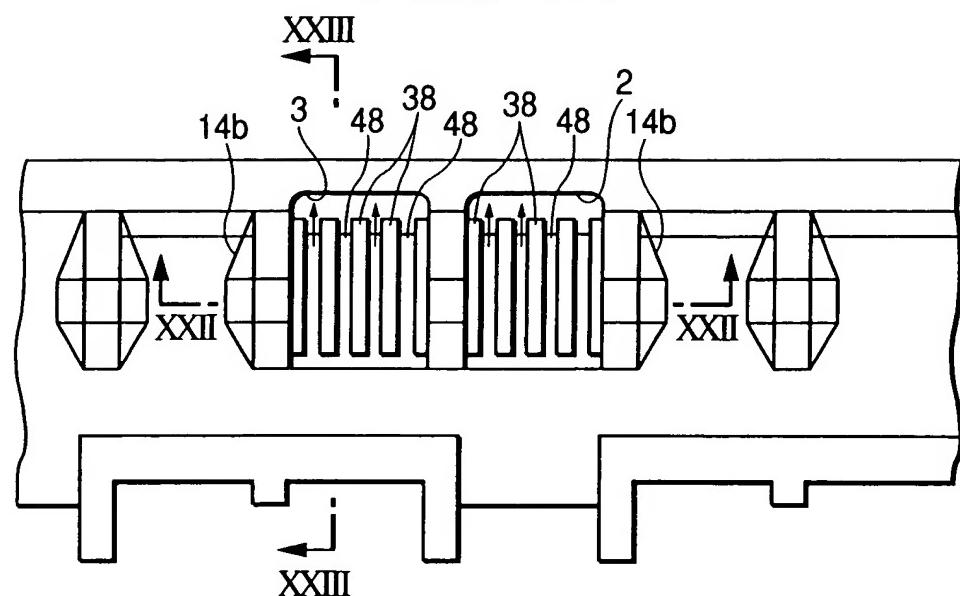
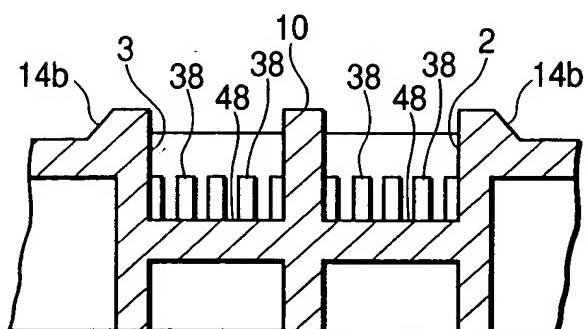
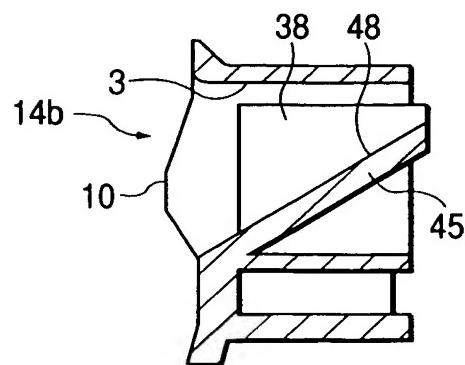
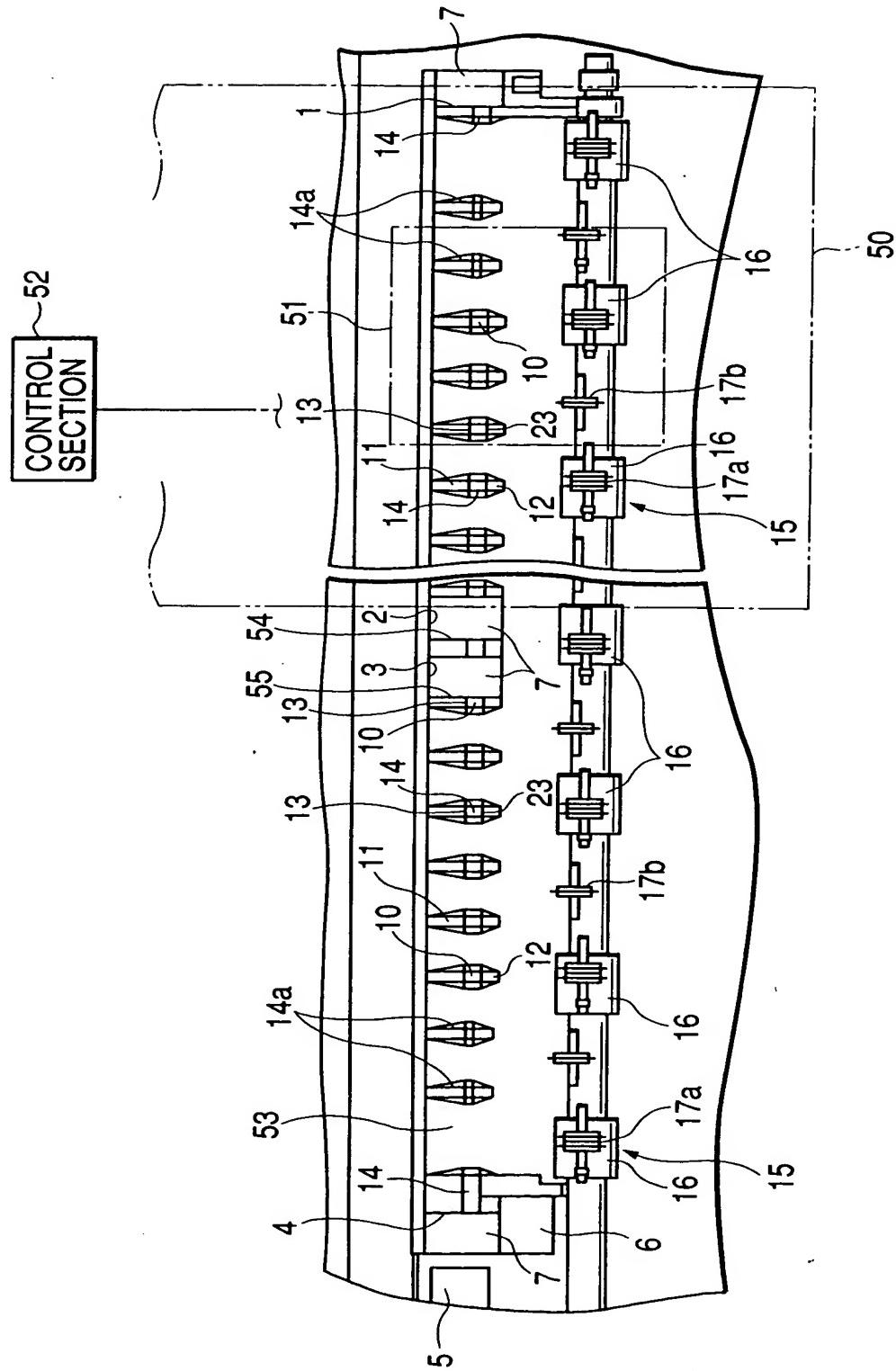
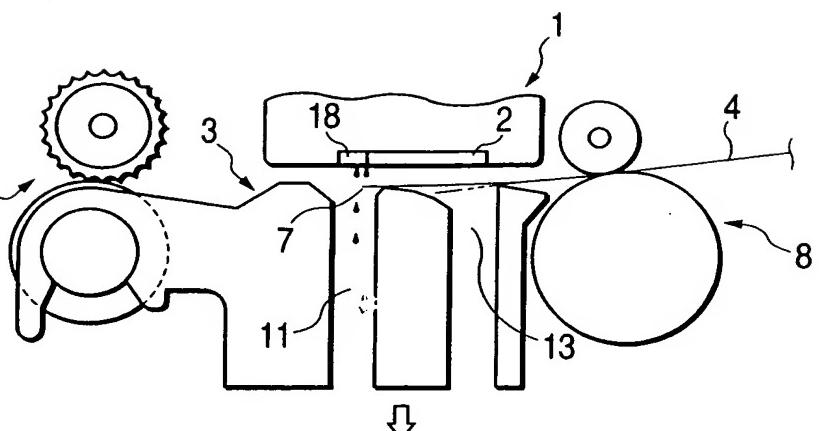
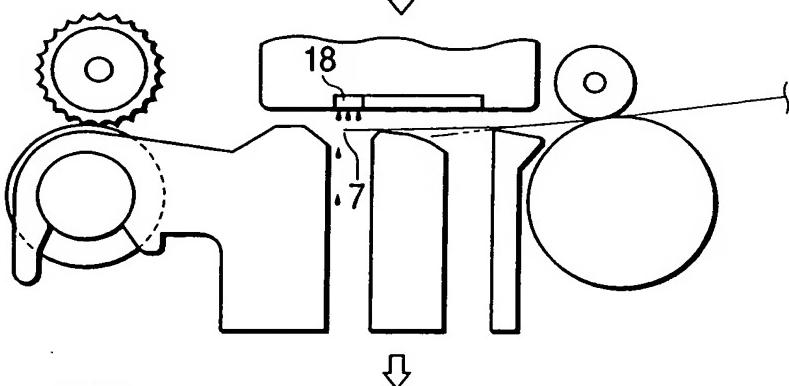
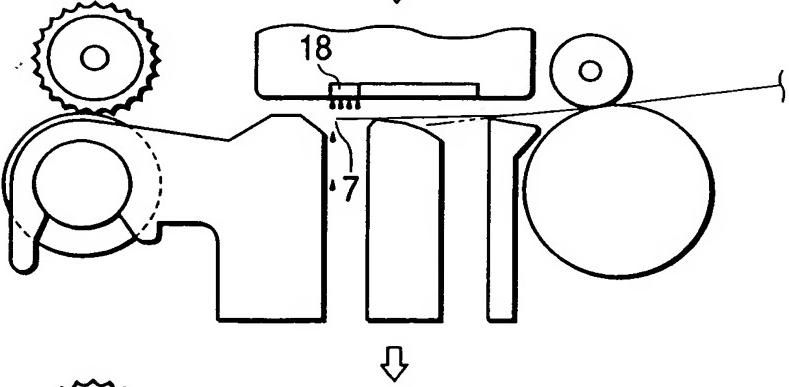
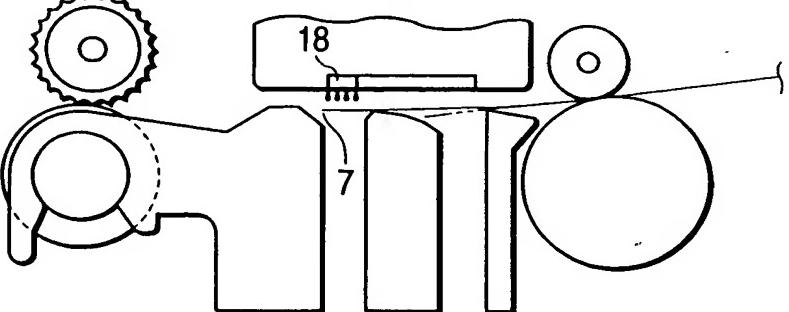
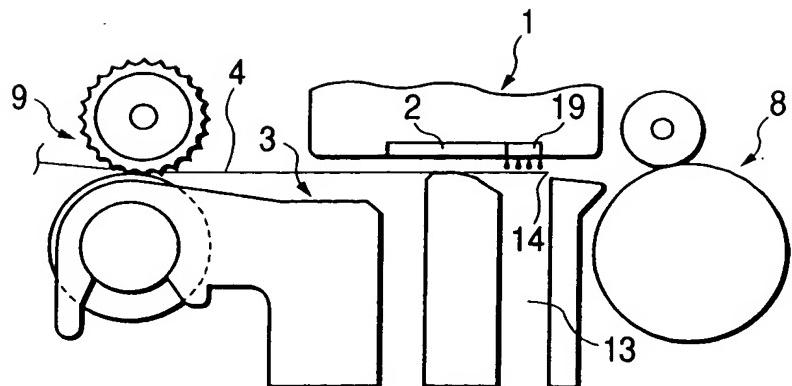
**FIG. 21****FIG. 22****FIG. 23**

FIG. 24

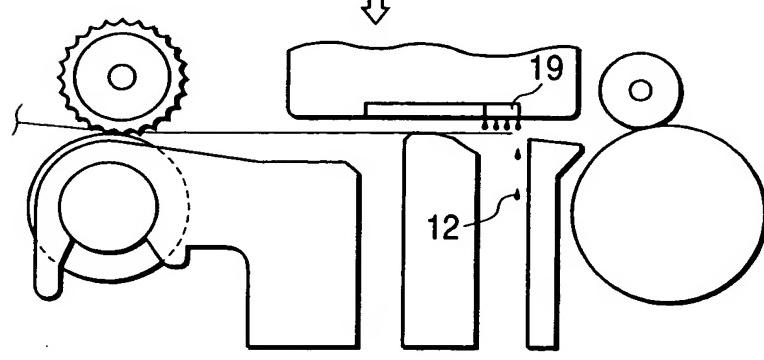


**FIG. 25(A)****FIG. 25(B)****FIG. 25(C)****FIG. 25(D)**

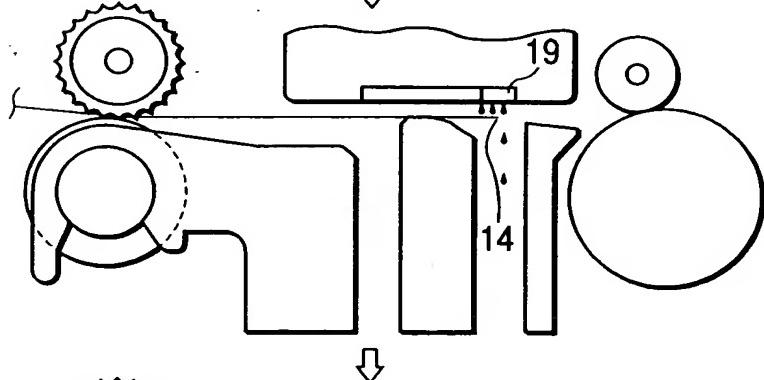
*FIG. 26(A)*



*FIG. 26(B)*



*FIG. 26(C)*



*FIG. 26(D)*

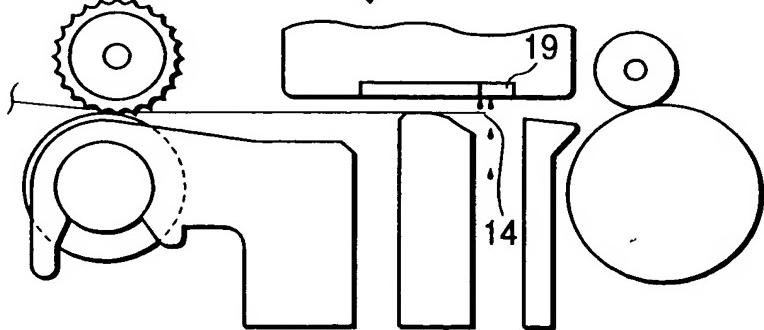


FIG. 27

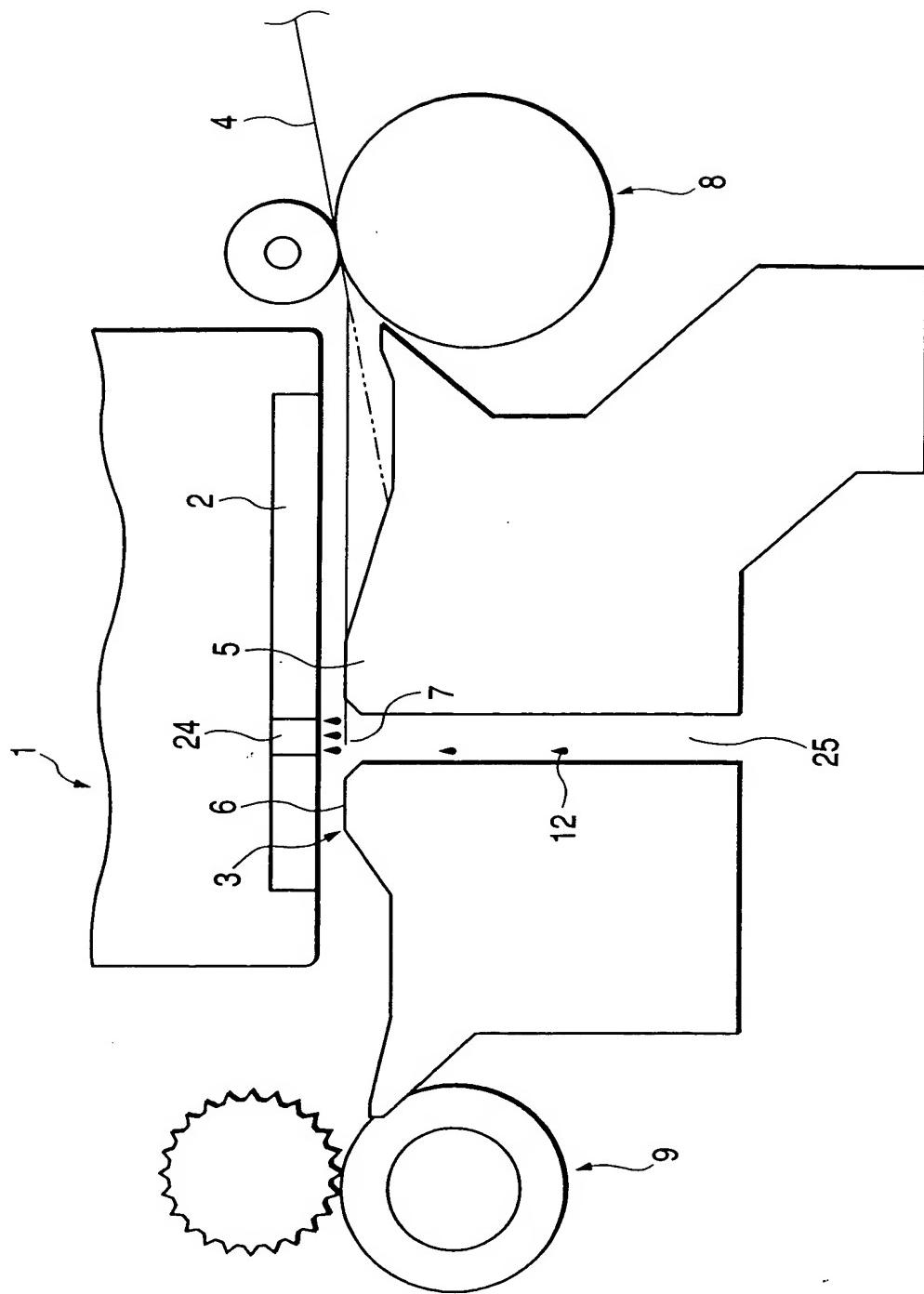


FIG. 28

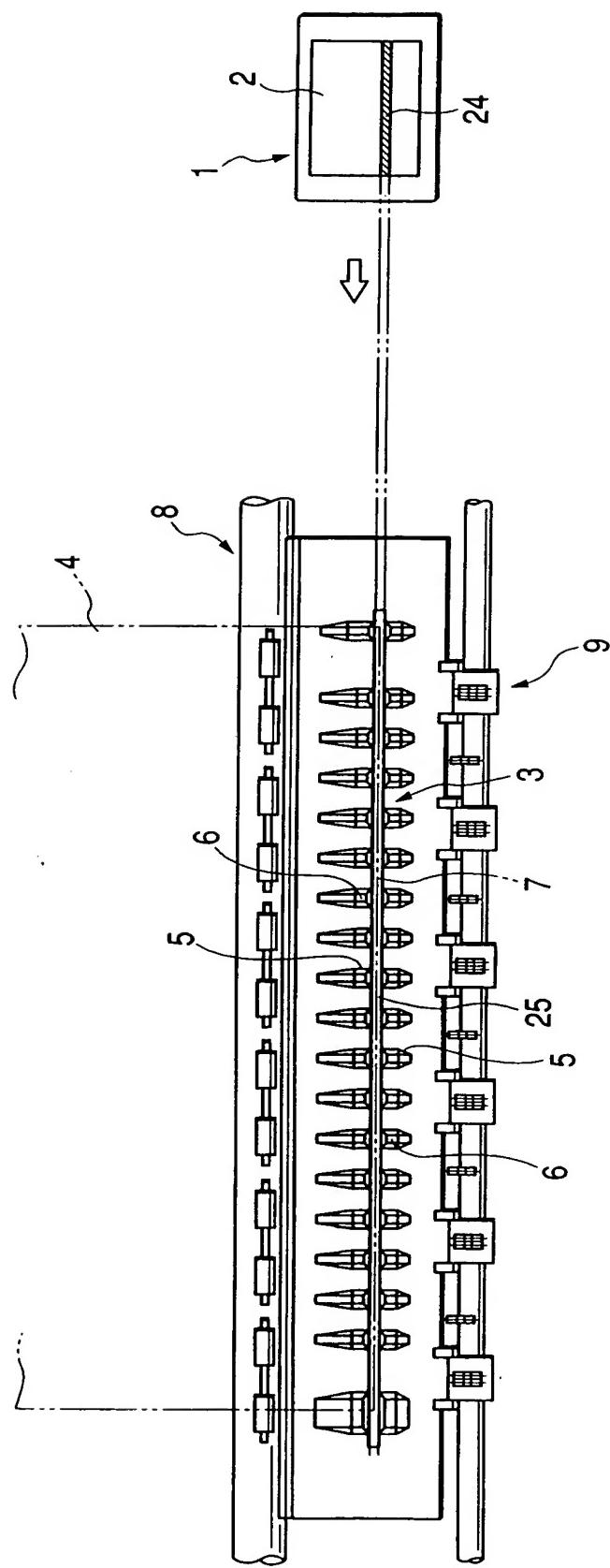


FIG. 29

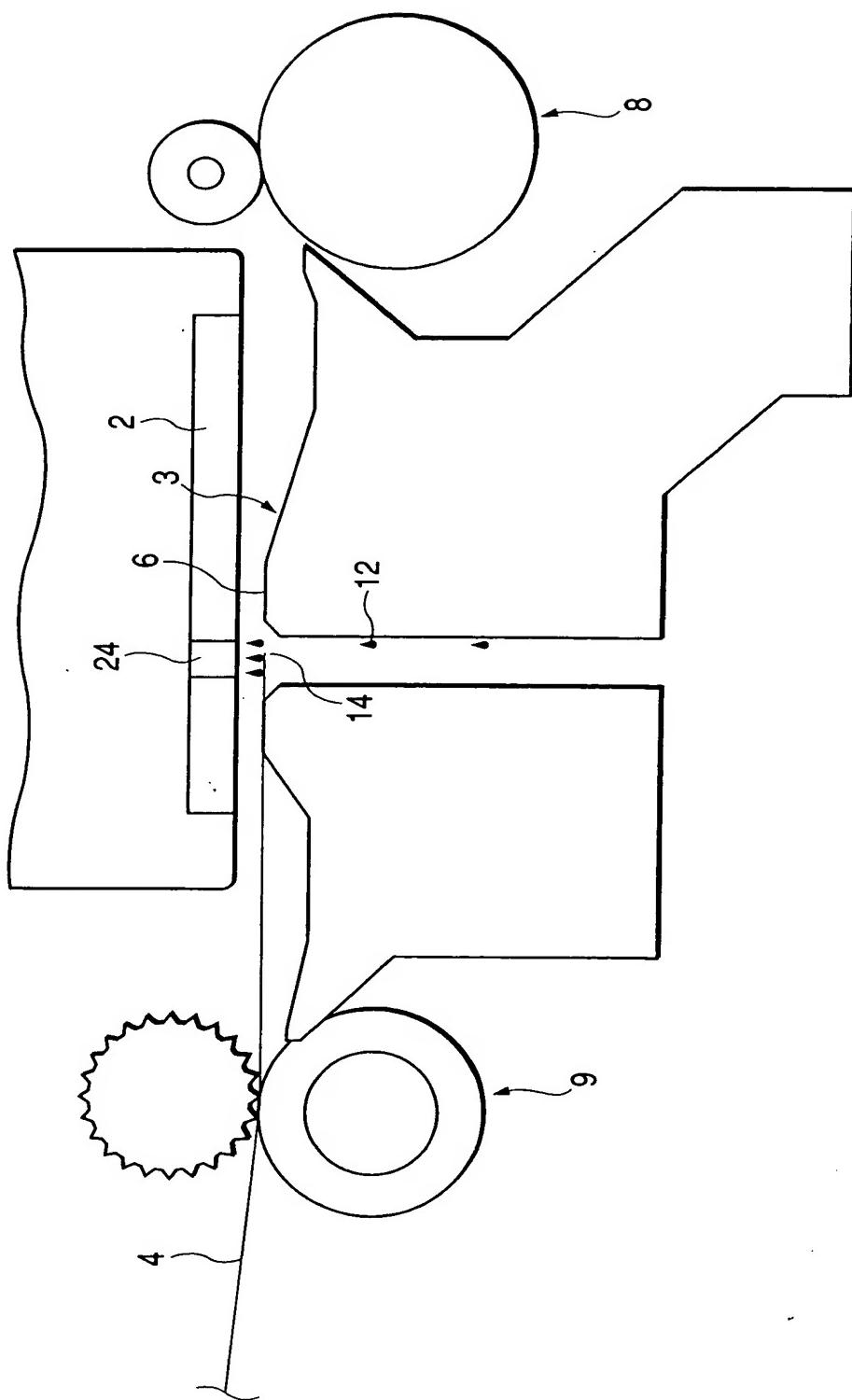


FIG. 30

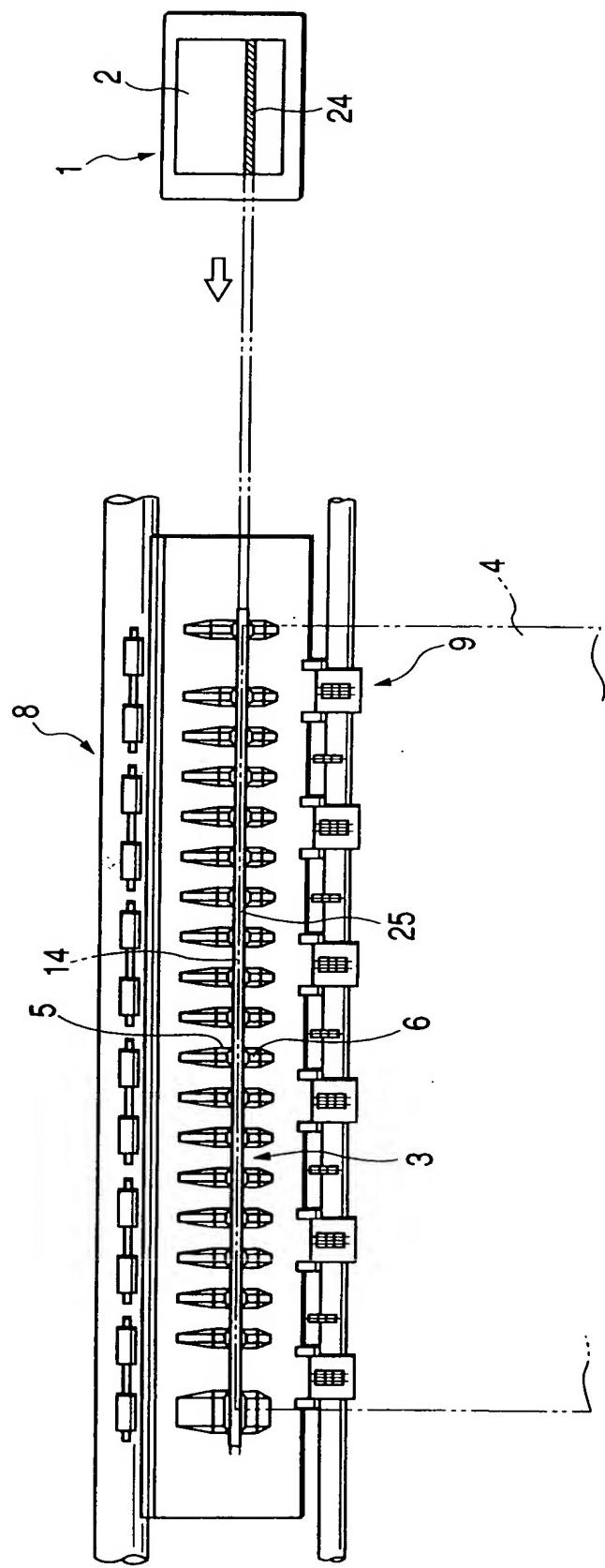


FIG. 31

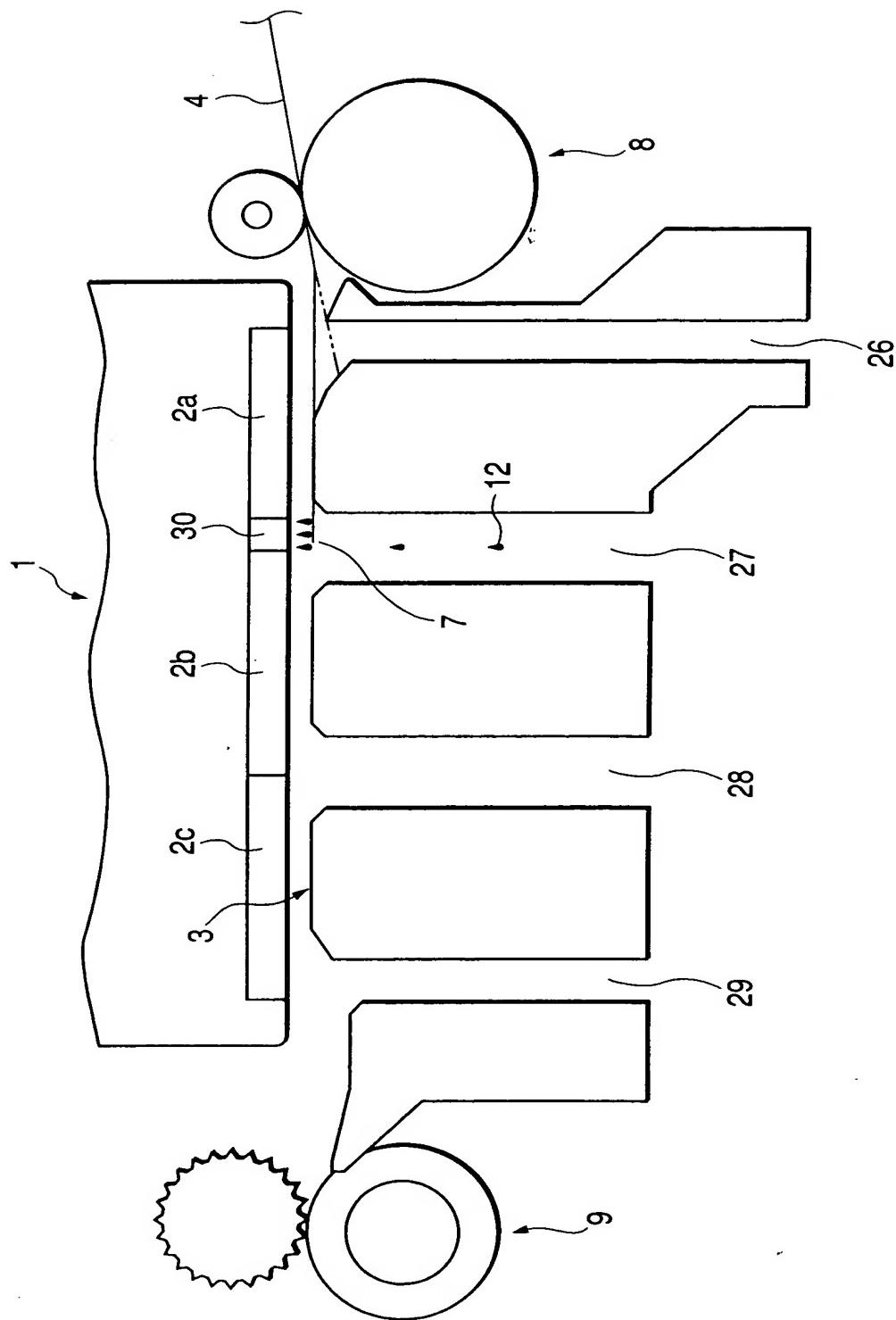


FIG. 32

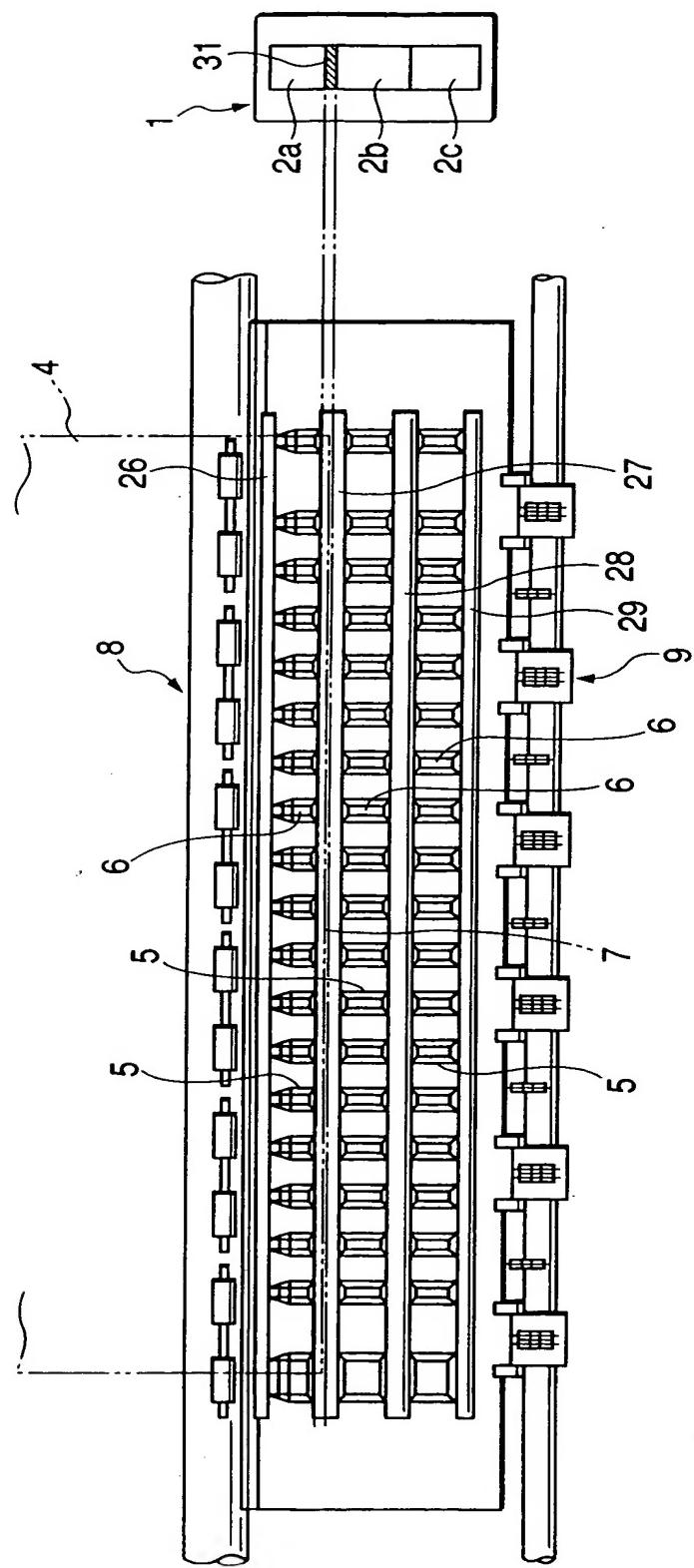


FIG. 33

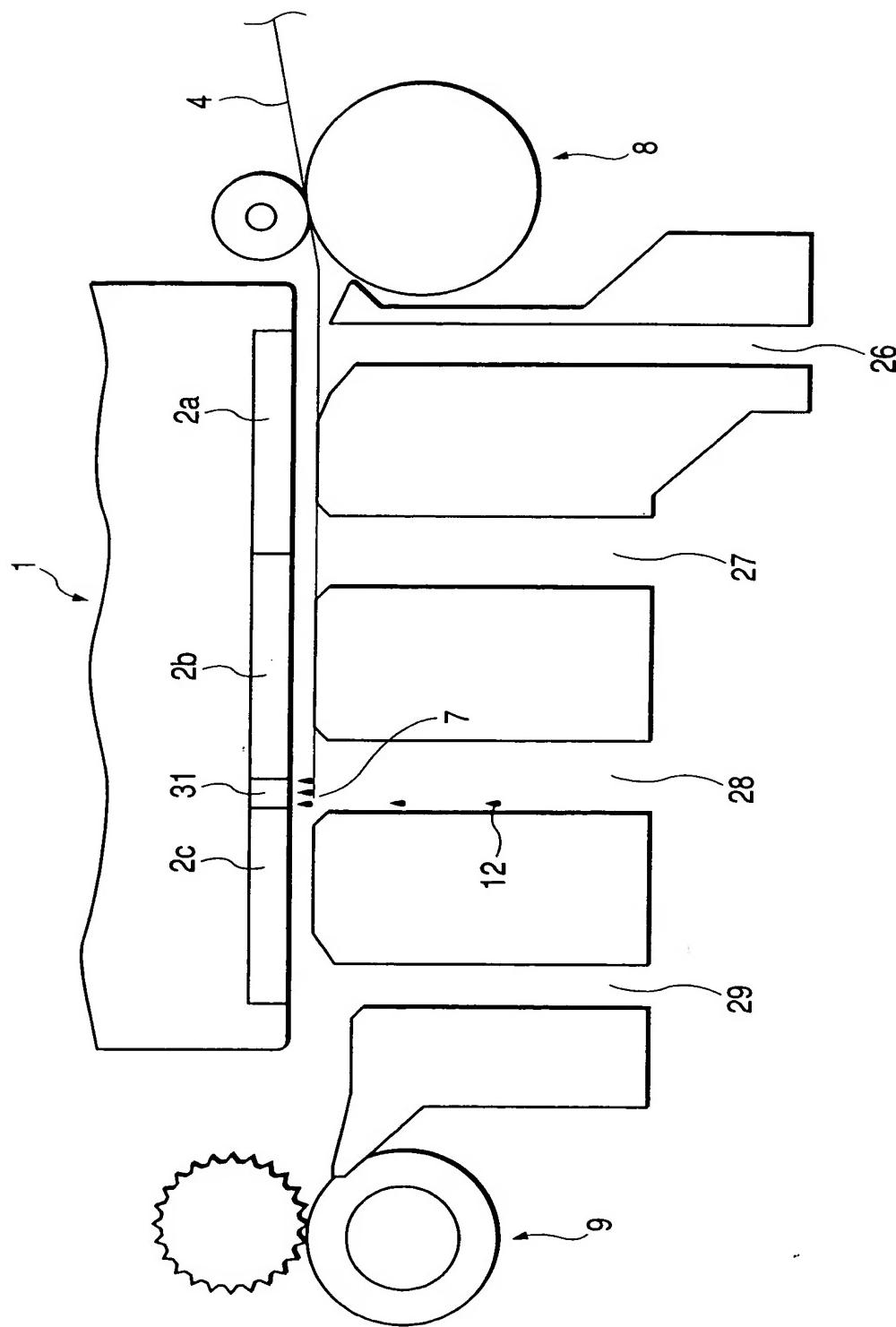


FIG. 34

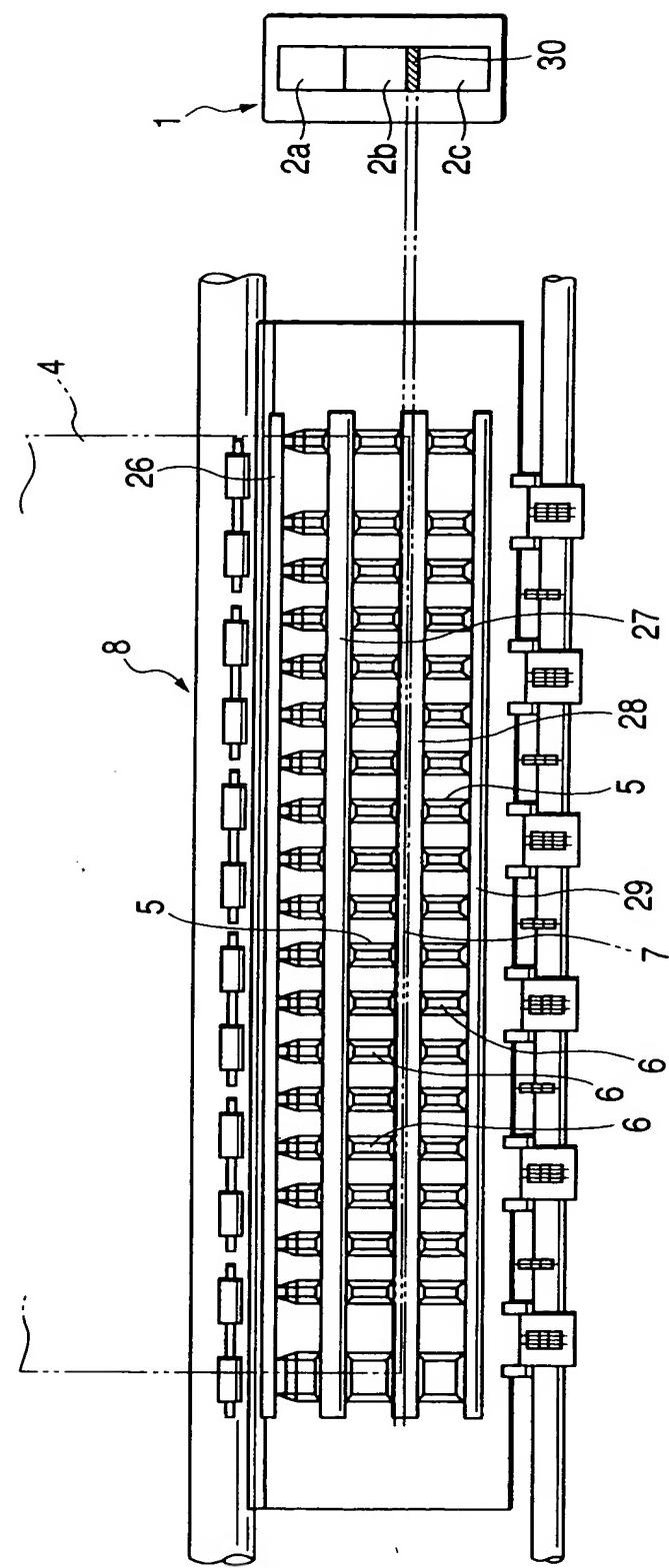


FIG. 35

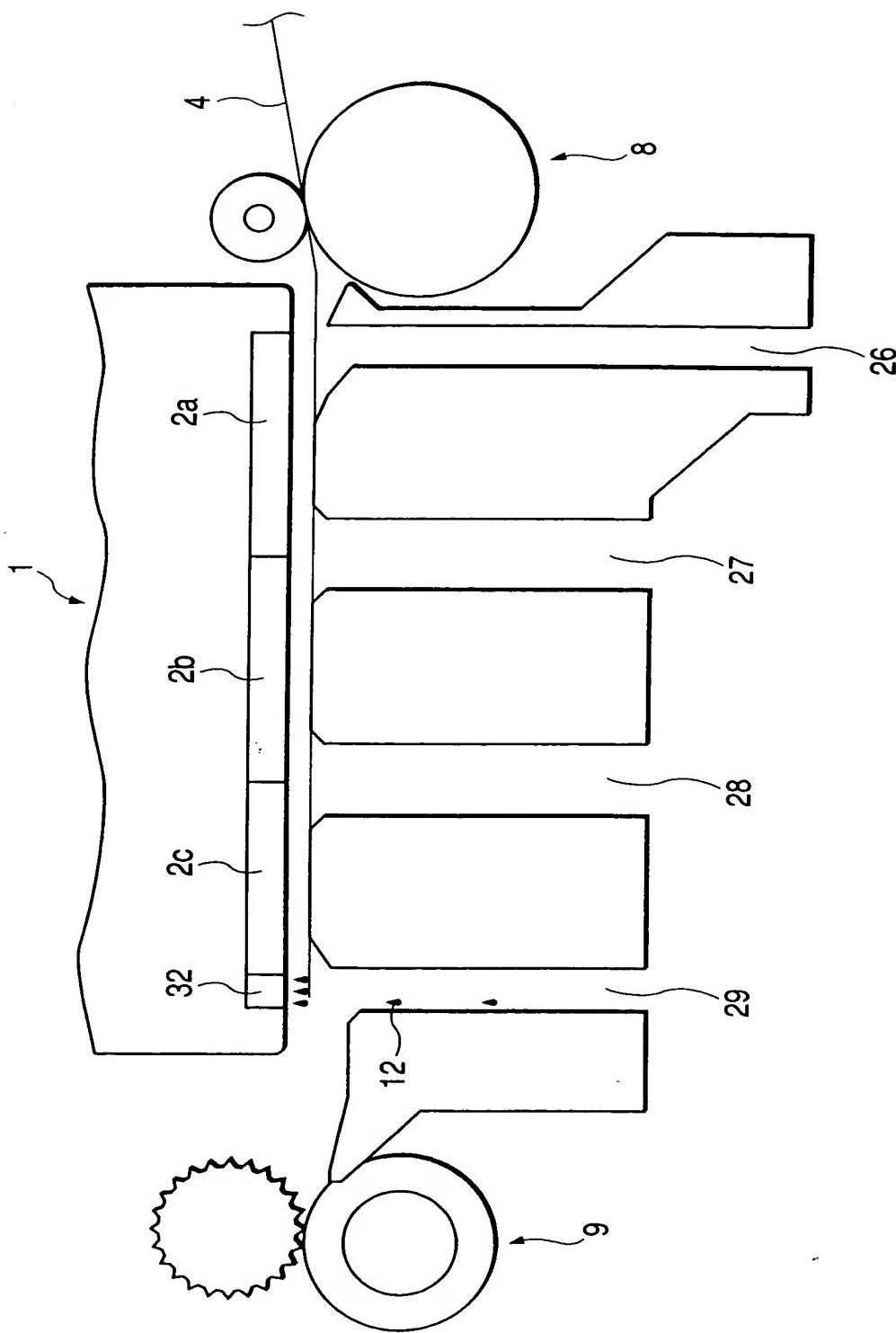


FIG. 36

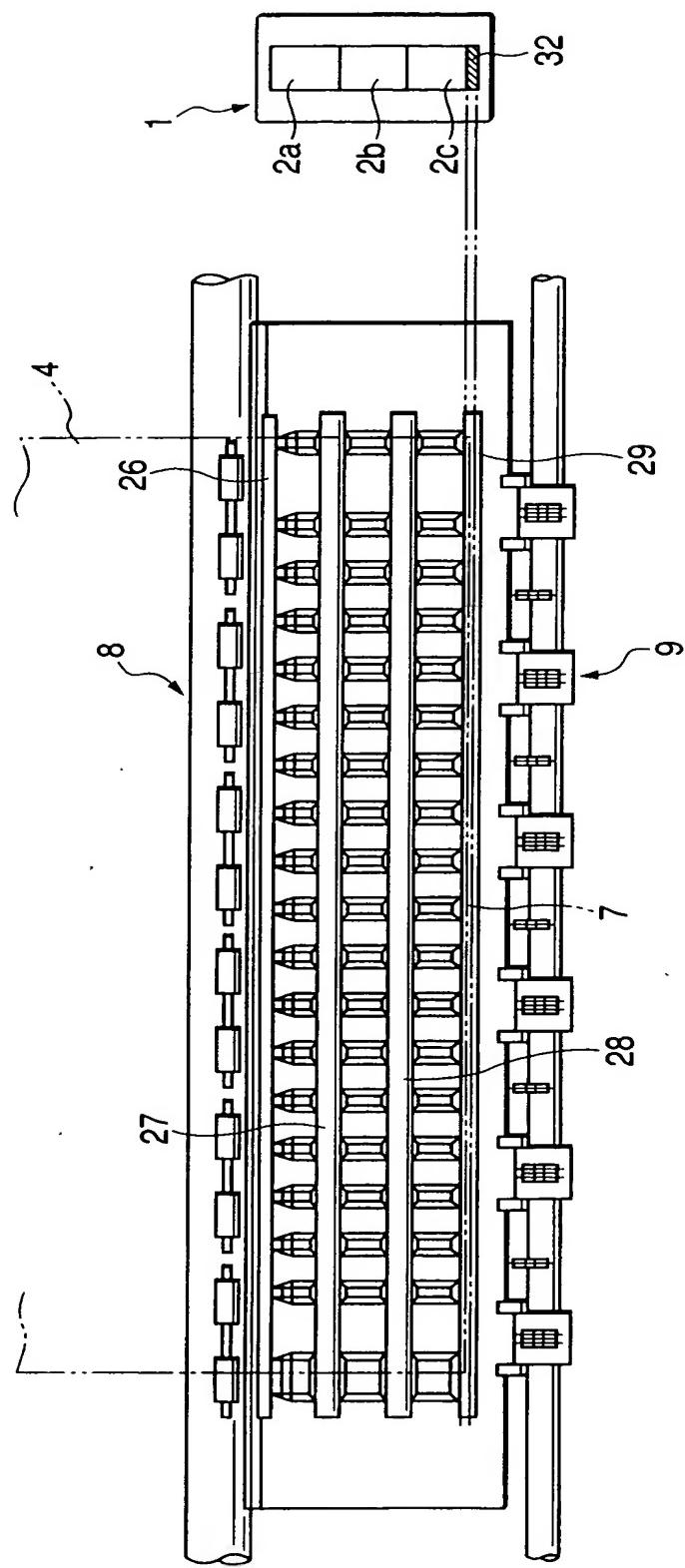


FIG. 37

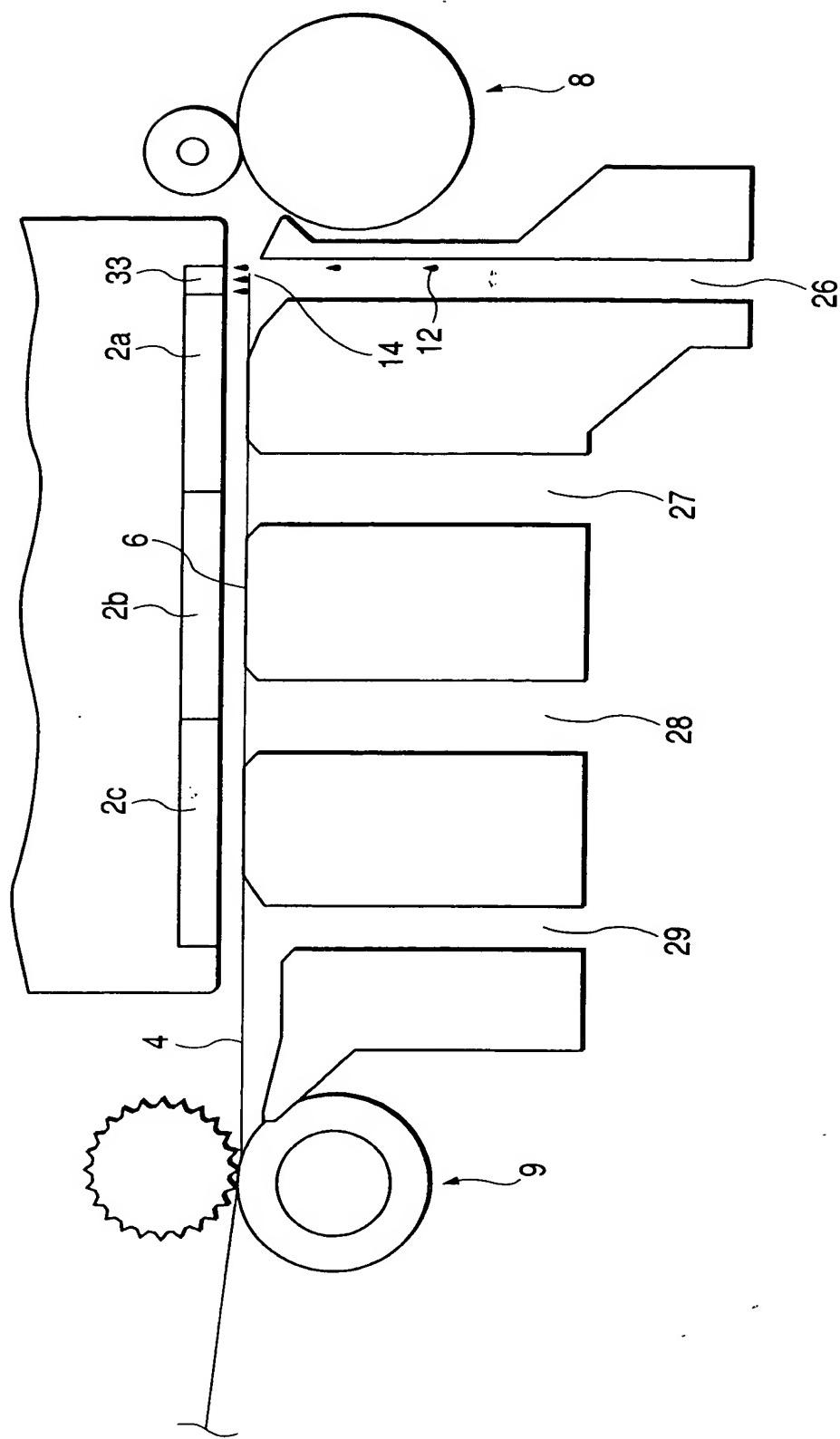


FIG. 38

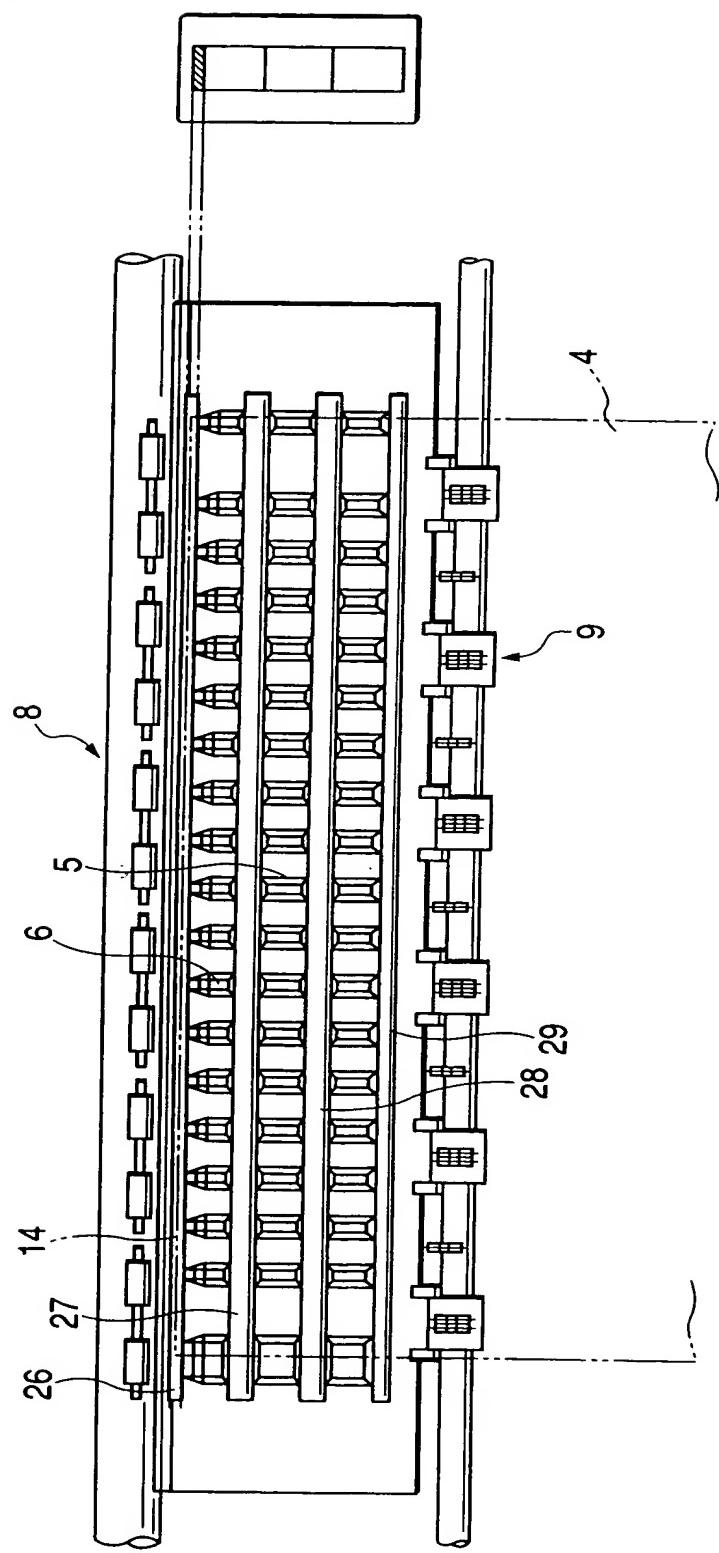


FIG. 39

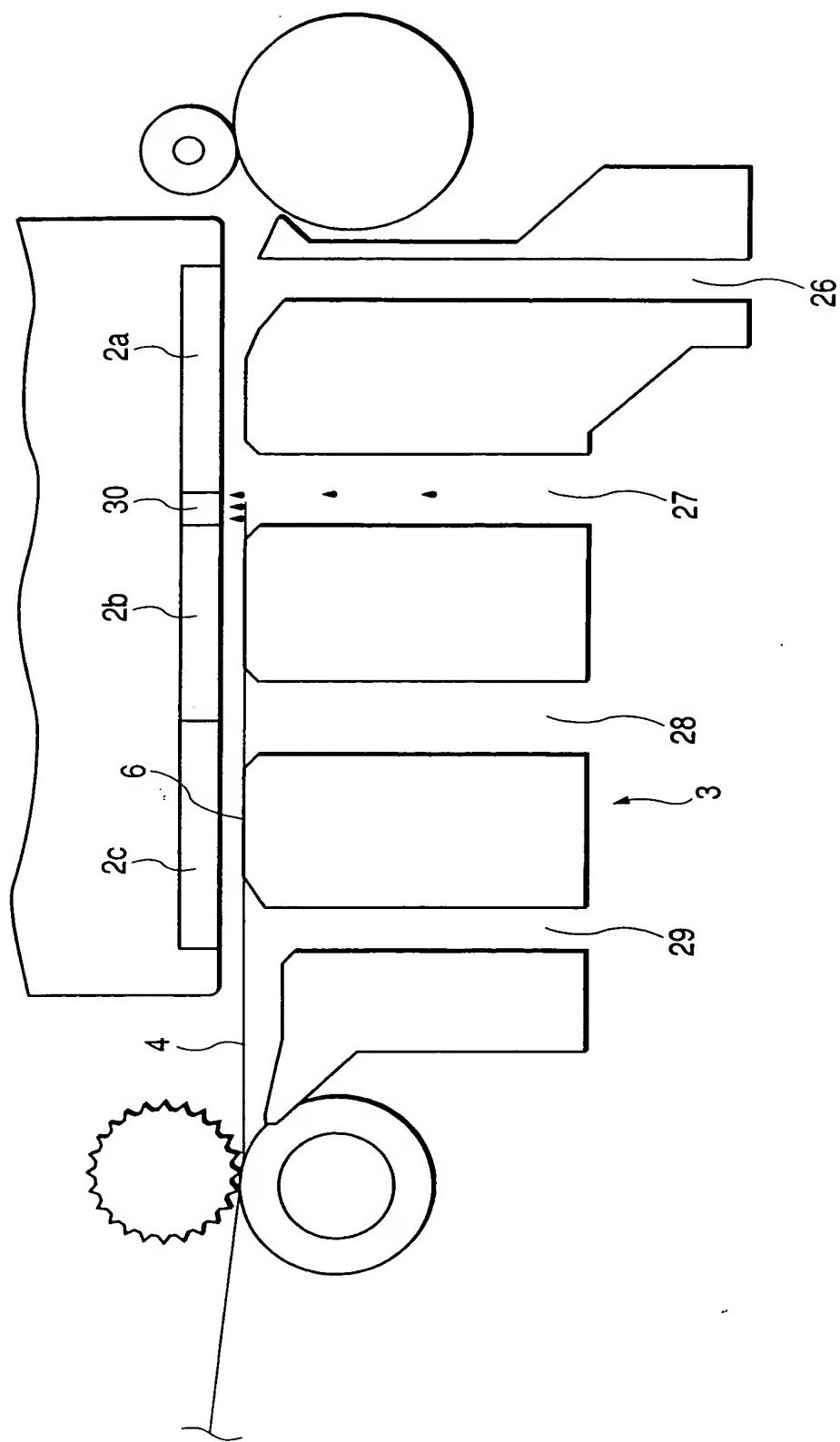


FIG. 40

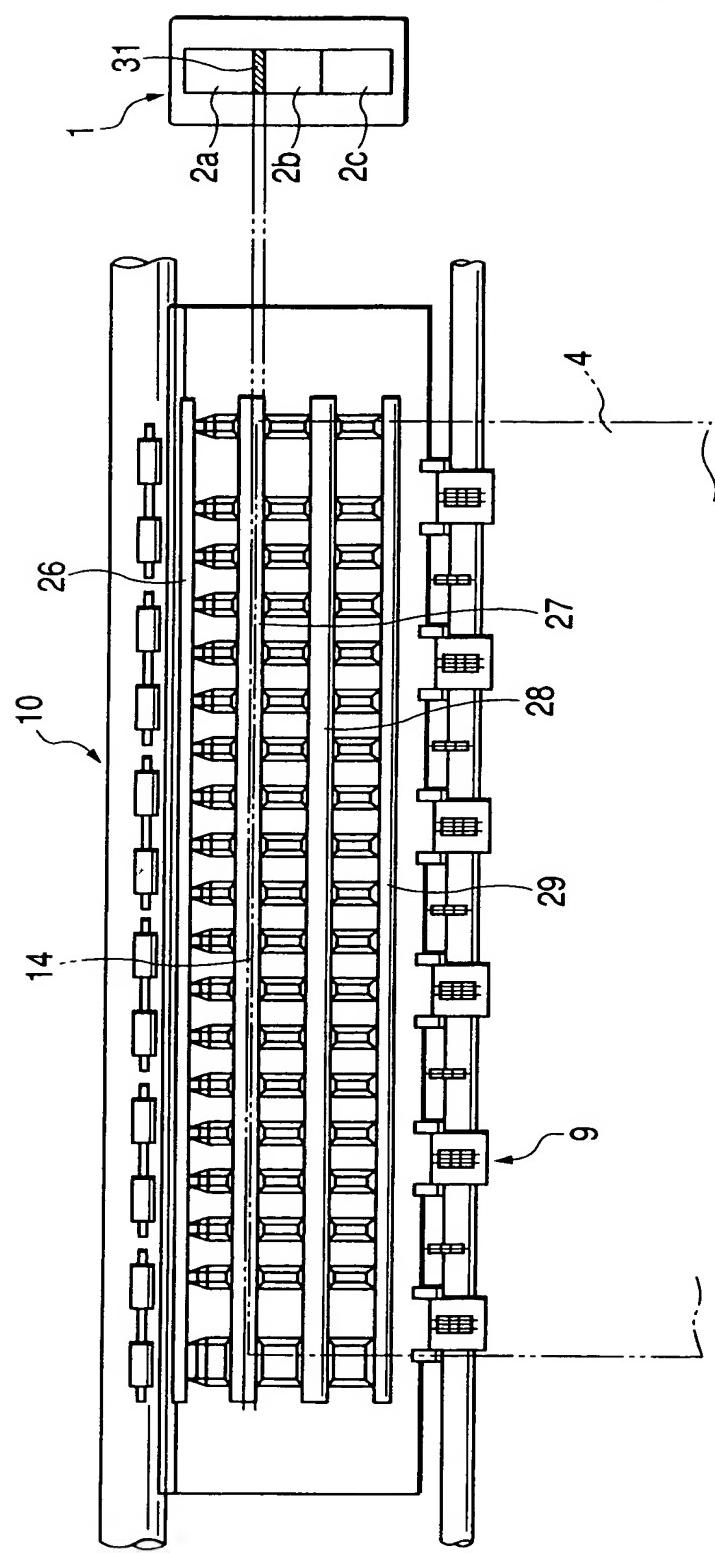


FIG. 41

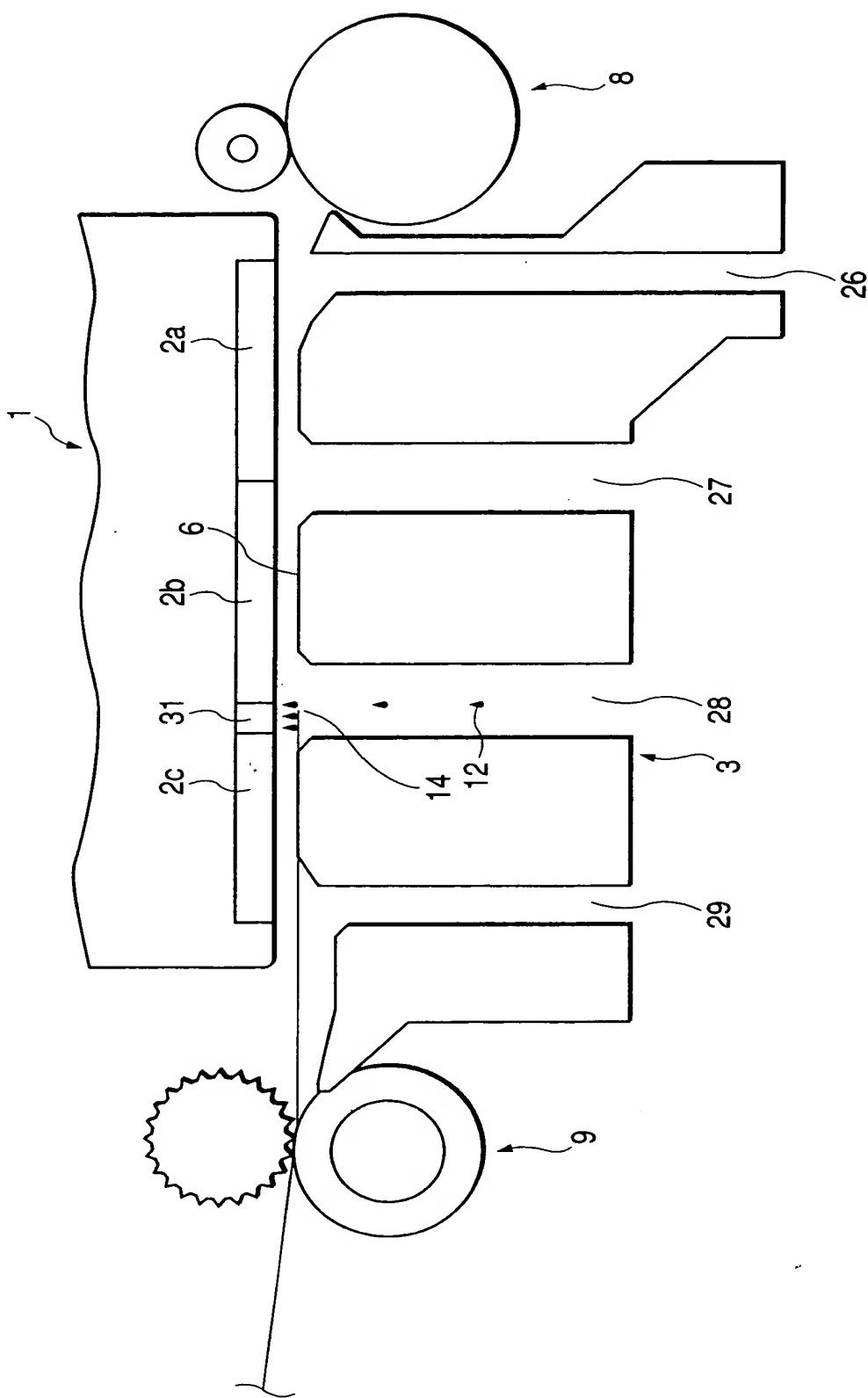


FIG. 42

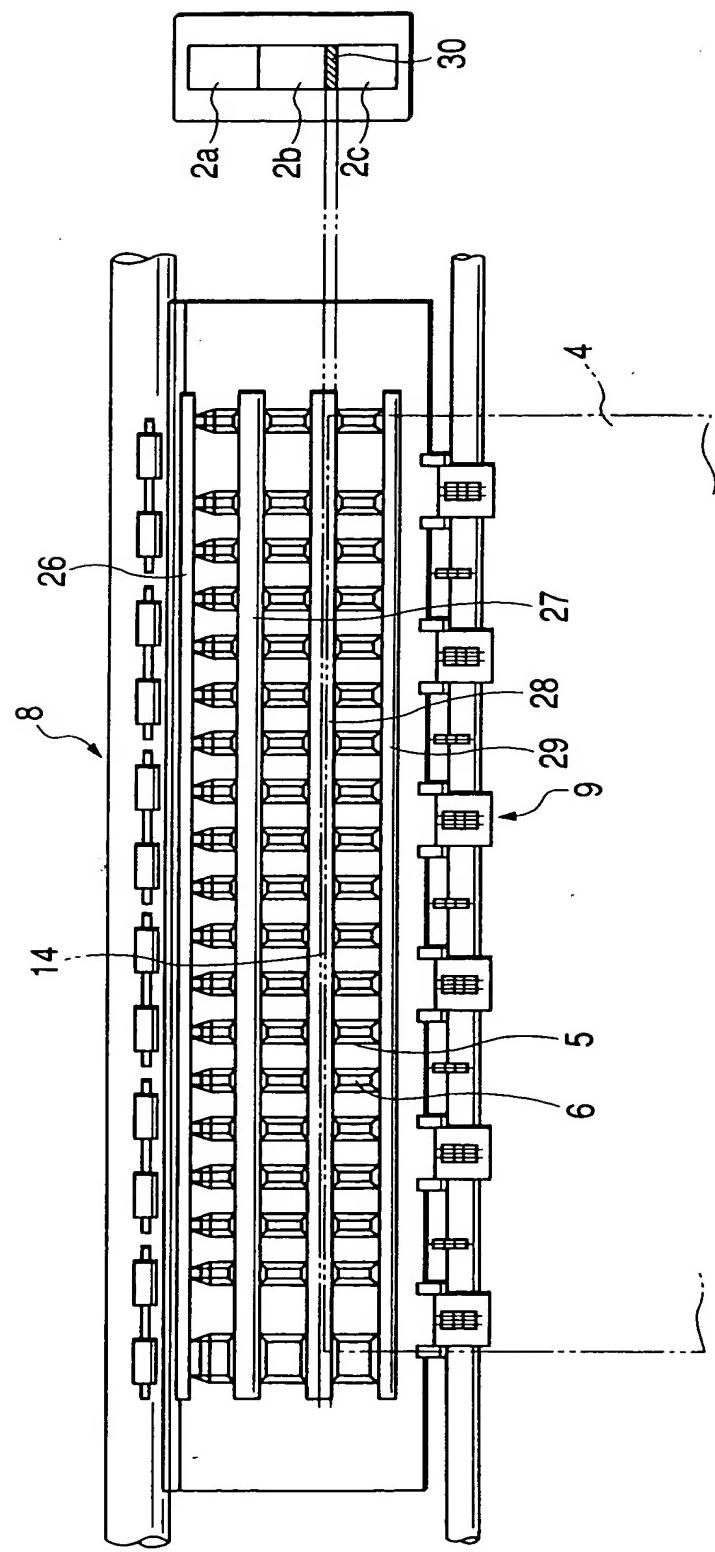
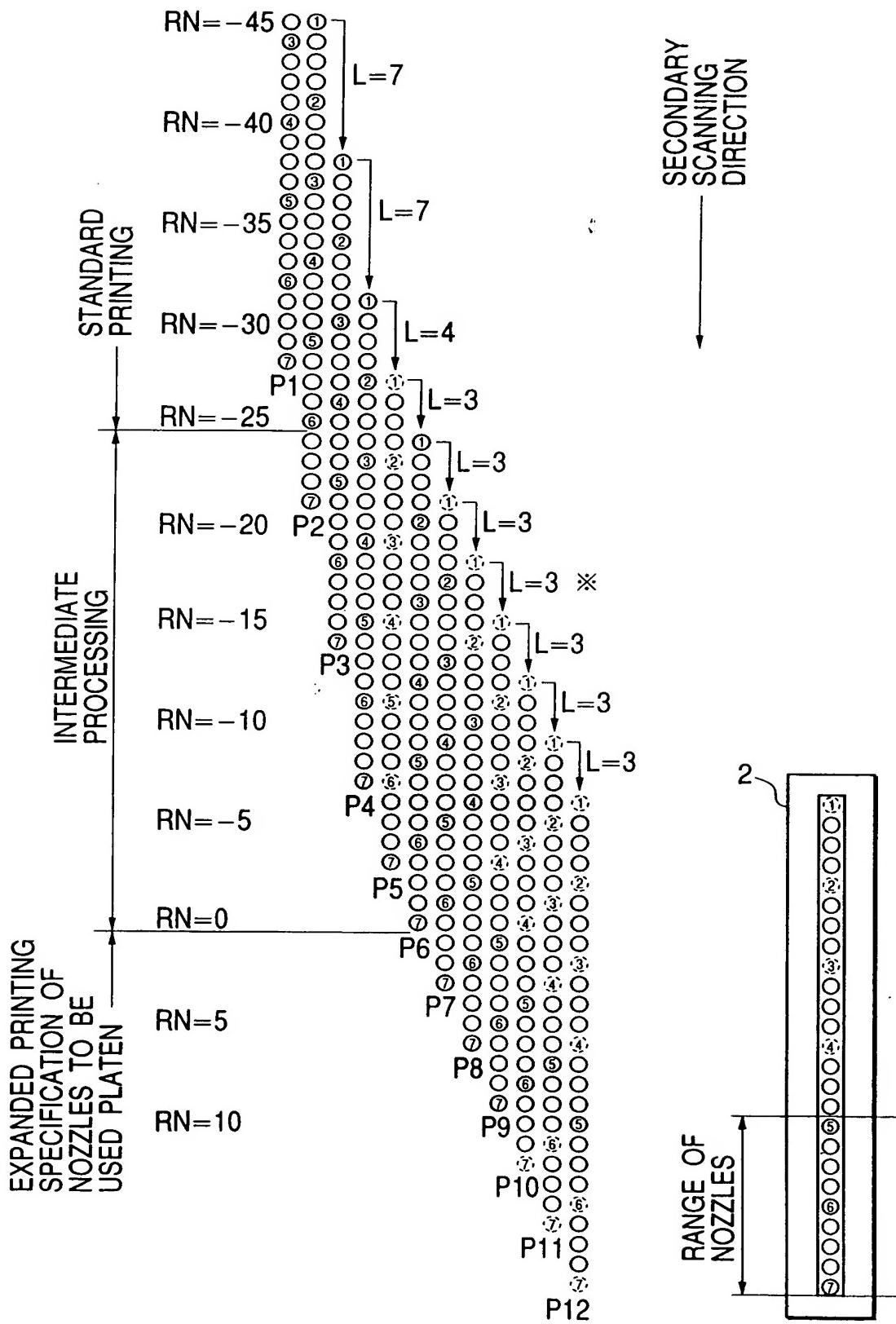
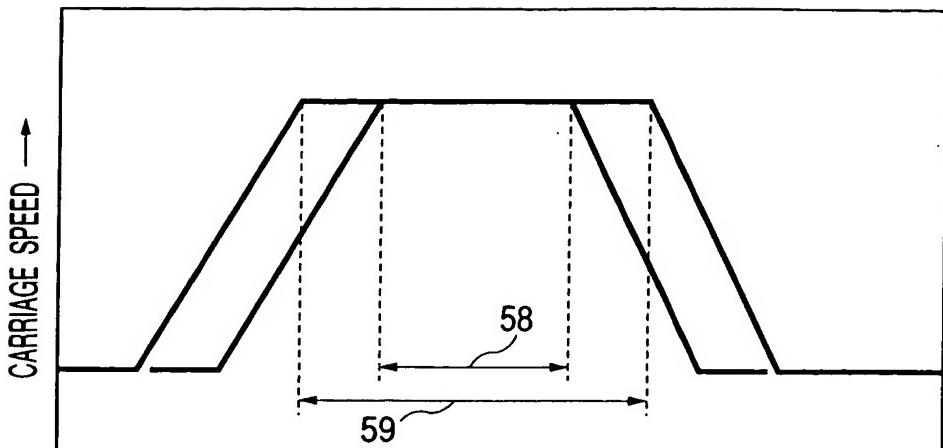
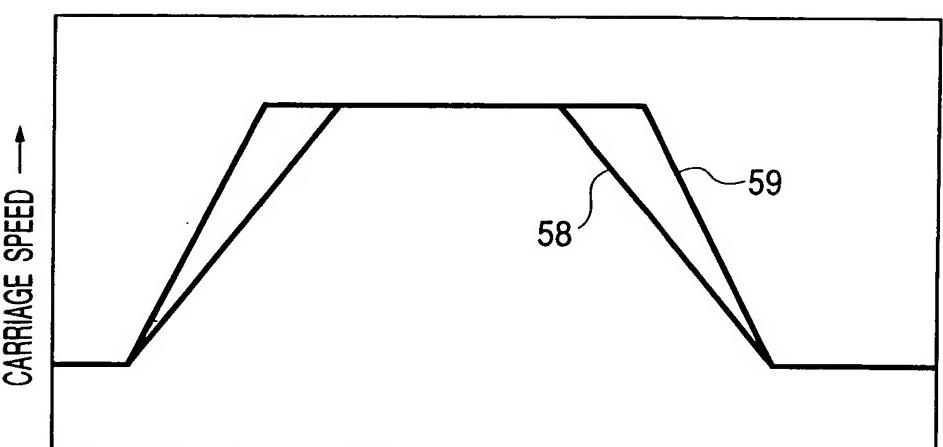


FIG. 43

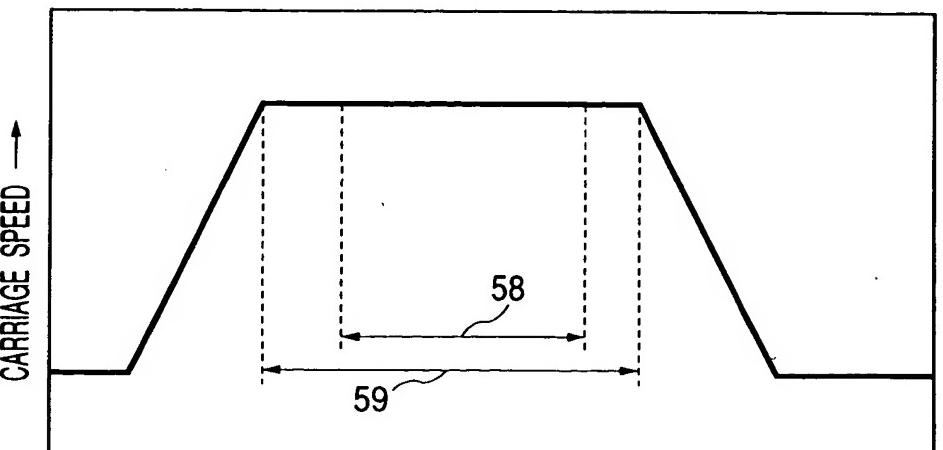


**FIG. 44**

OPERATION RANGE OF CARRIAGE DURING STEP-PRINTING OPERATION

**FIG. 45**

OPERATION RANGE OF CARRIAGE DURING STEP-PRINTING OPERATION

**FIG. 46**

OPERATION RANGE OF CARRIAGE DURING STEP-PRINTING OPERATION

FIG. 47

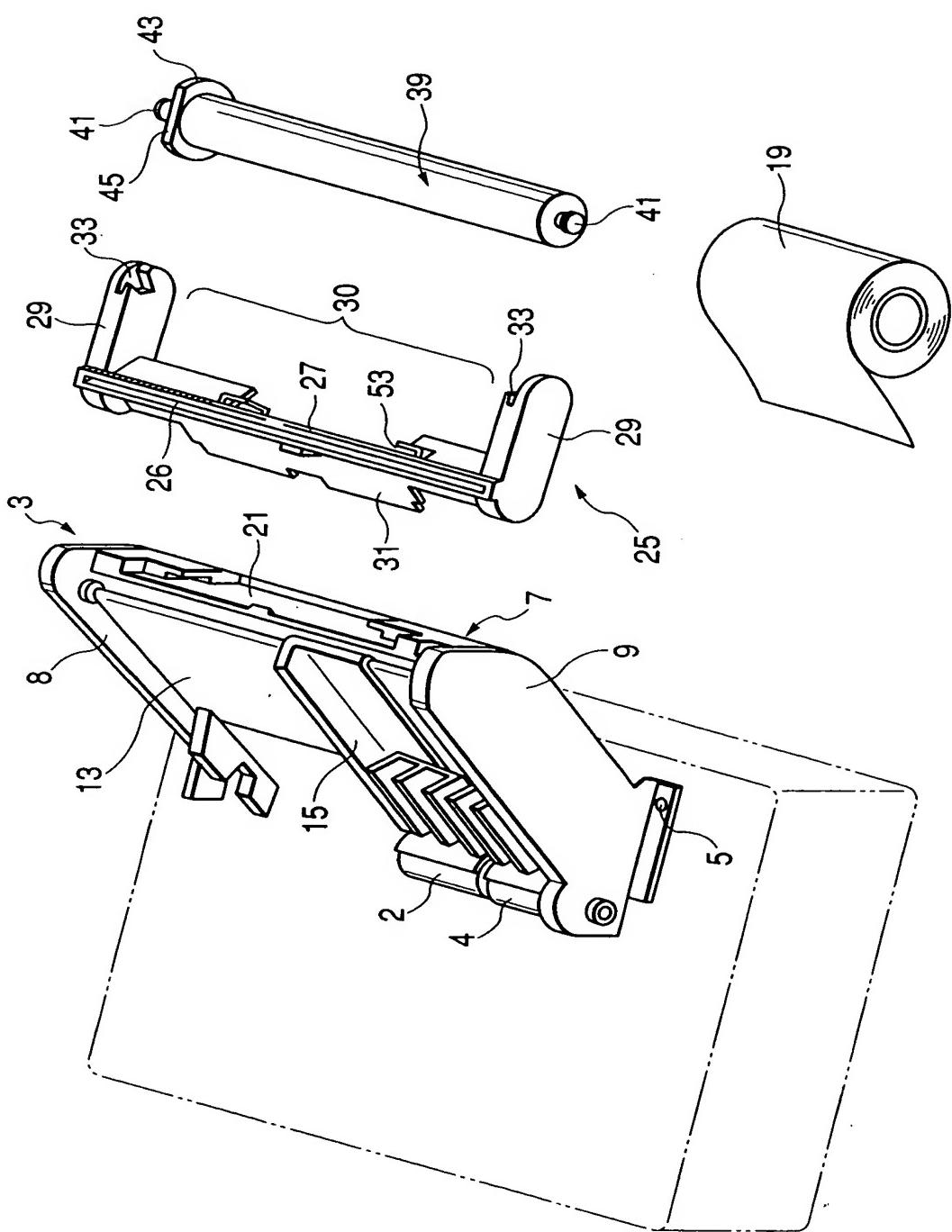
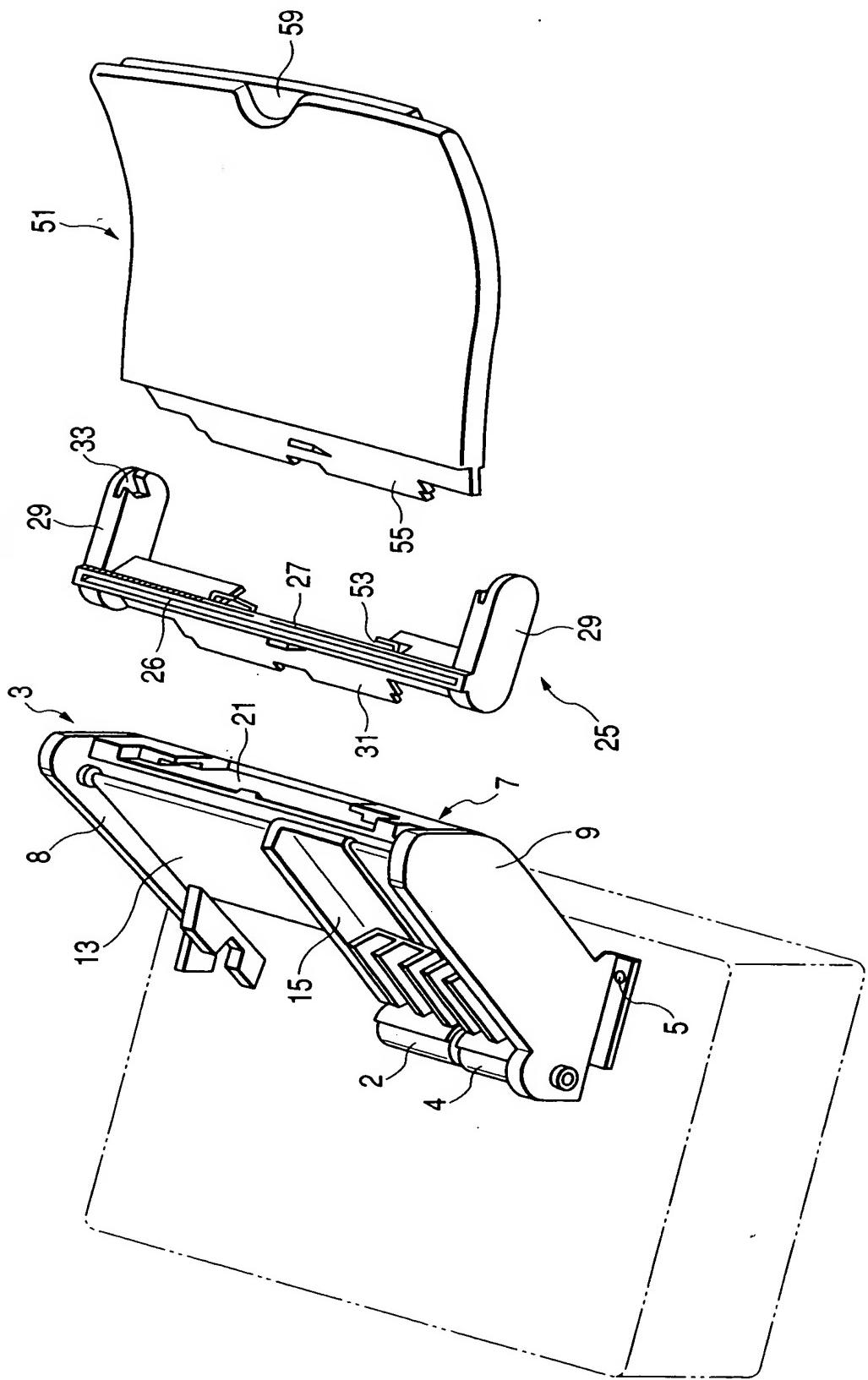
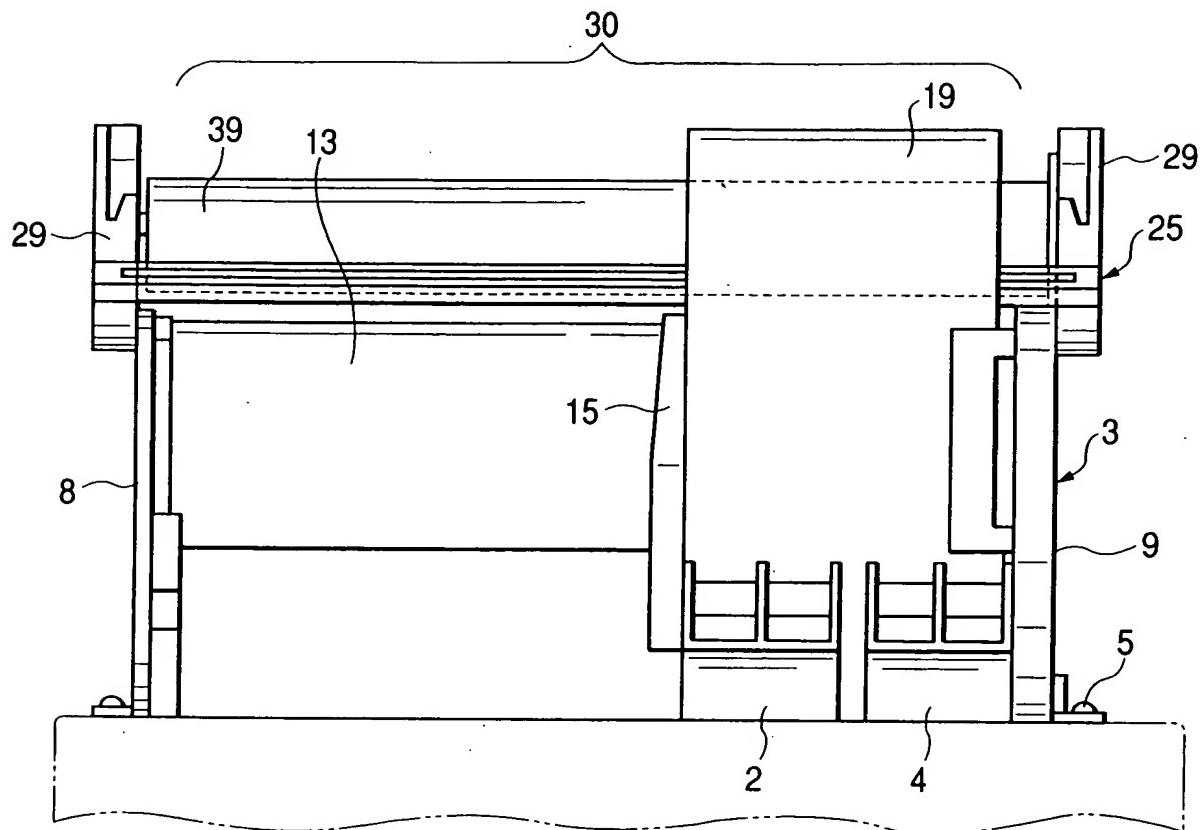
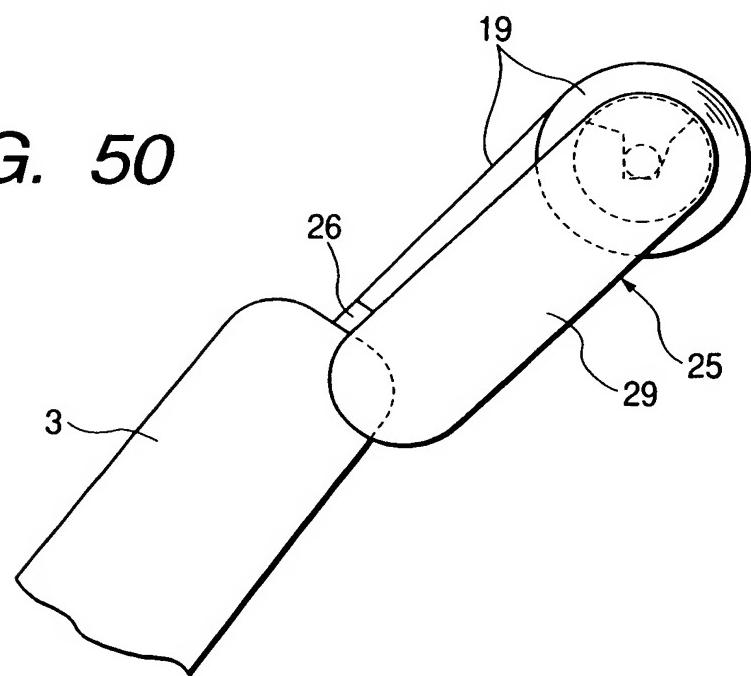
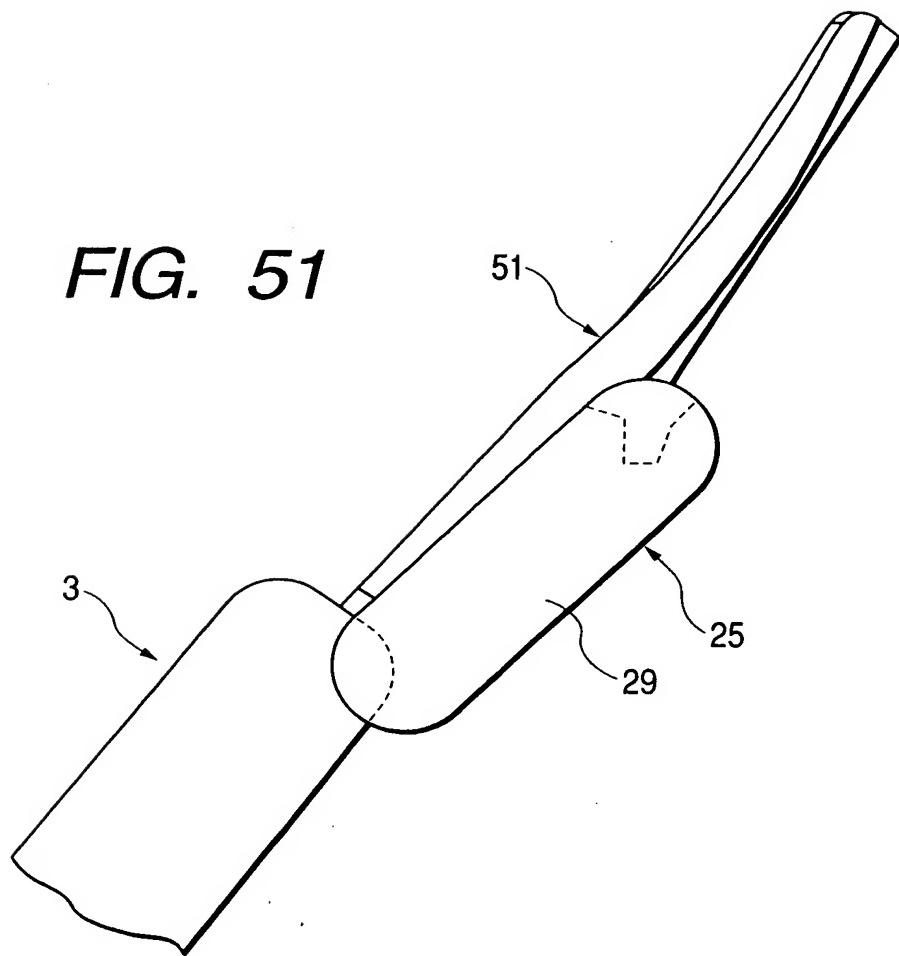


FIG. 48

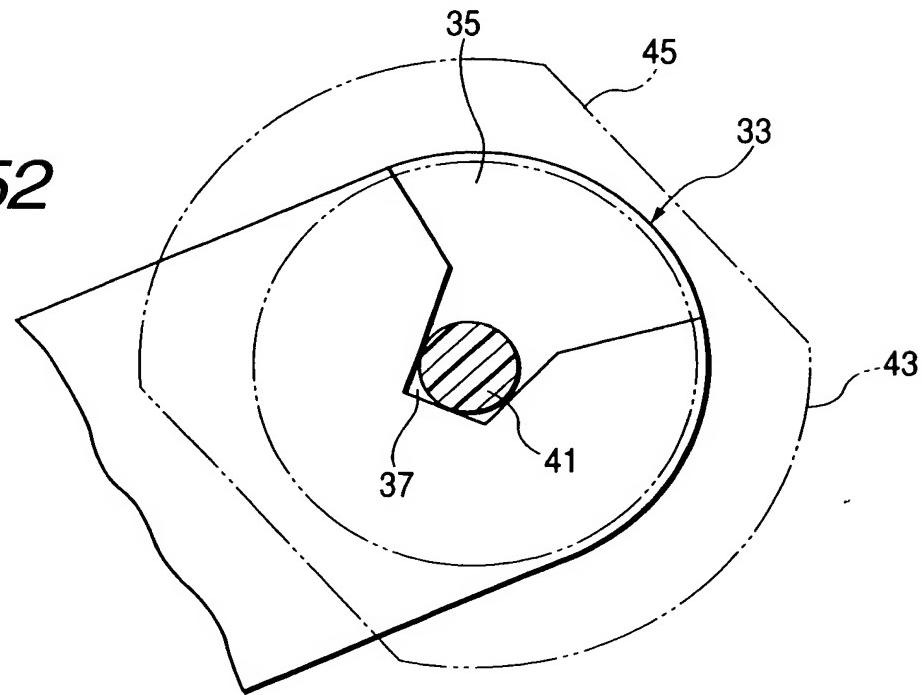


***FIG. 49******FIG. 50***

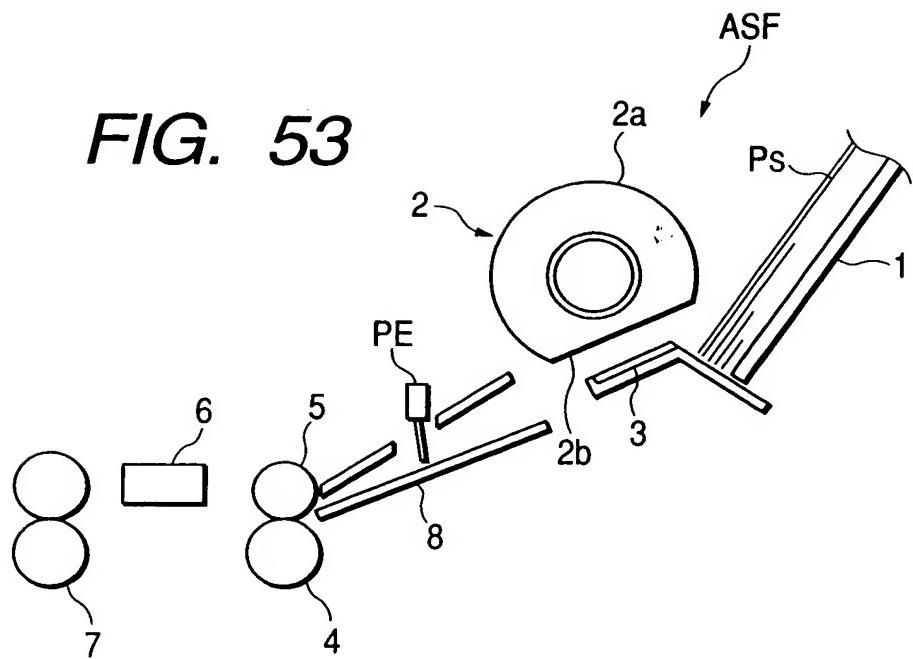
*FIG. 51*



*FIG. 52*



*FIG. 53*



*FIG. 54*

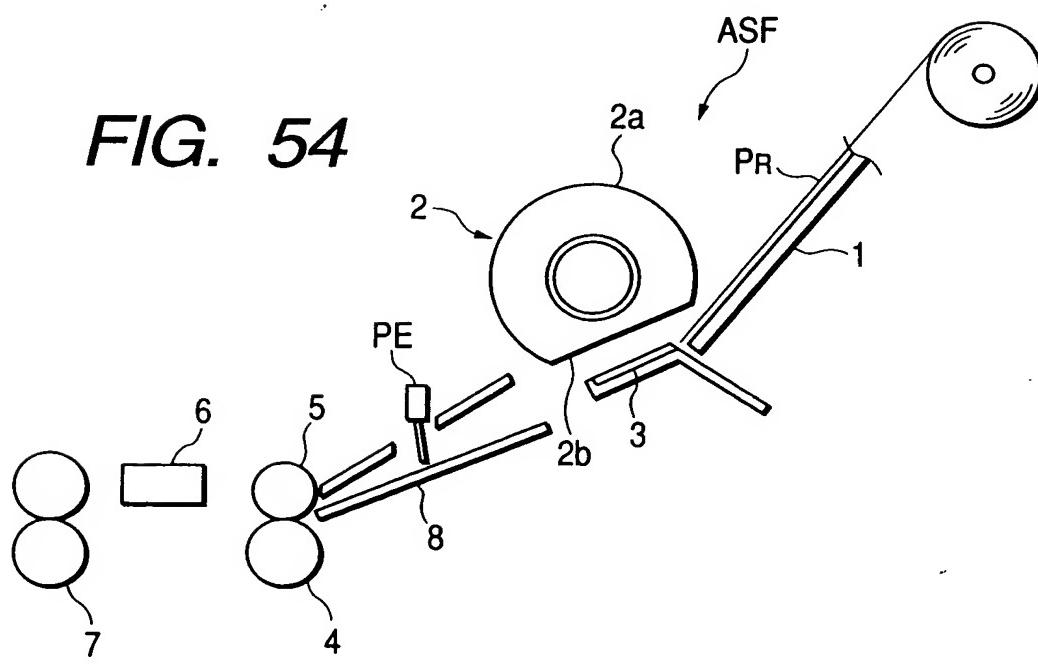
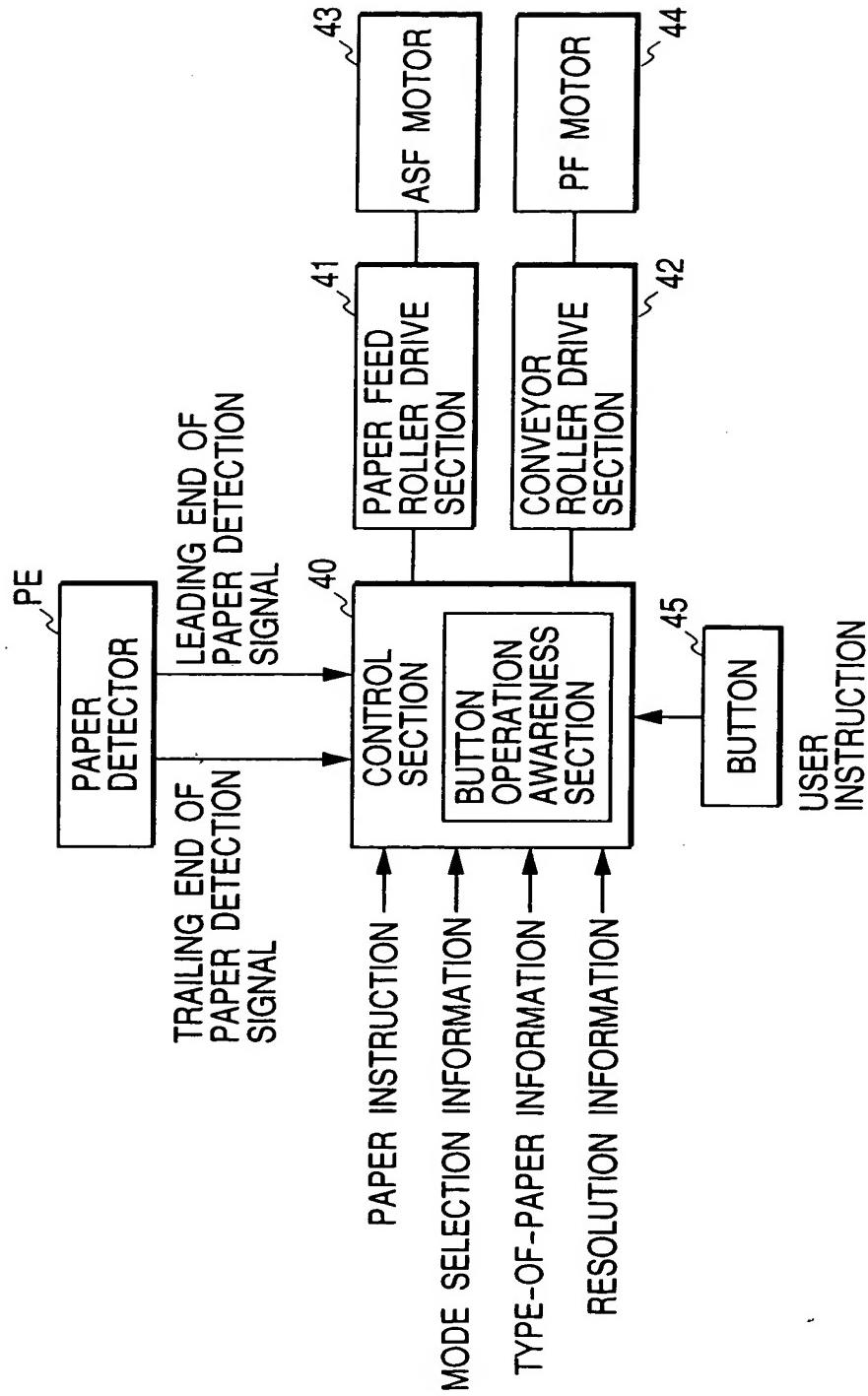
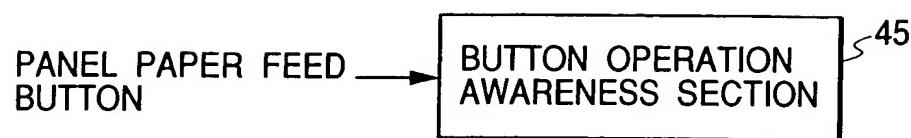


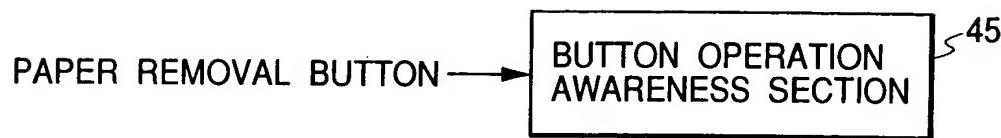
FIG. 55



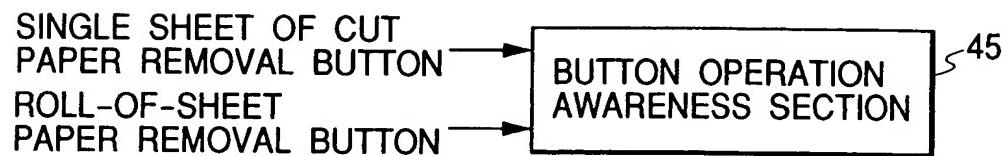
*FIG. 56*

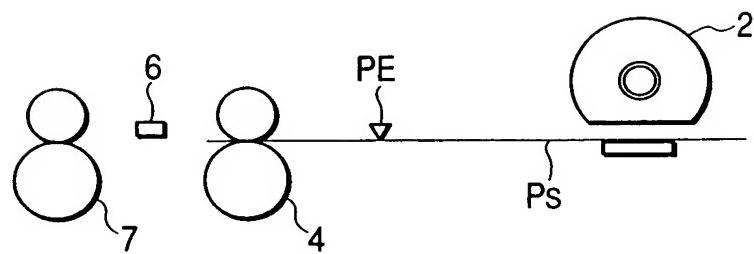
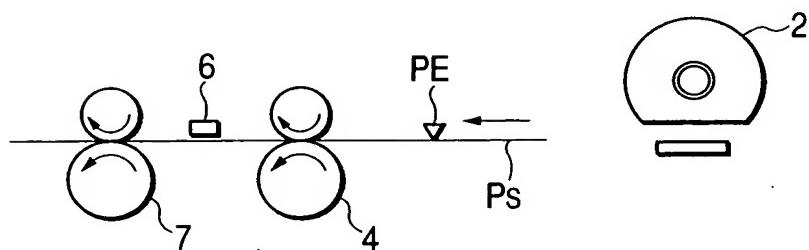
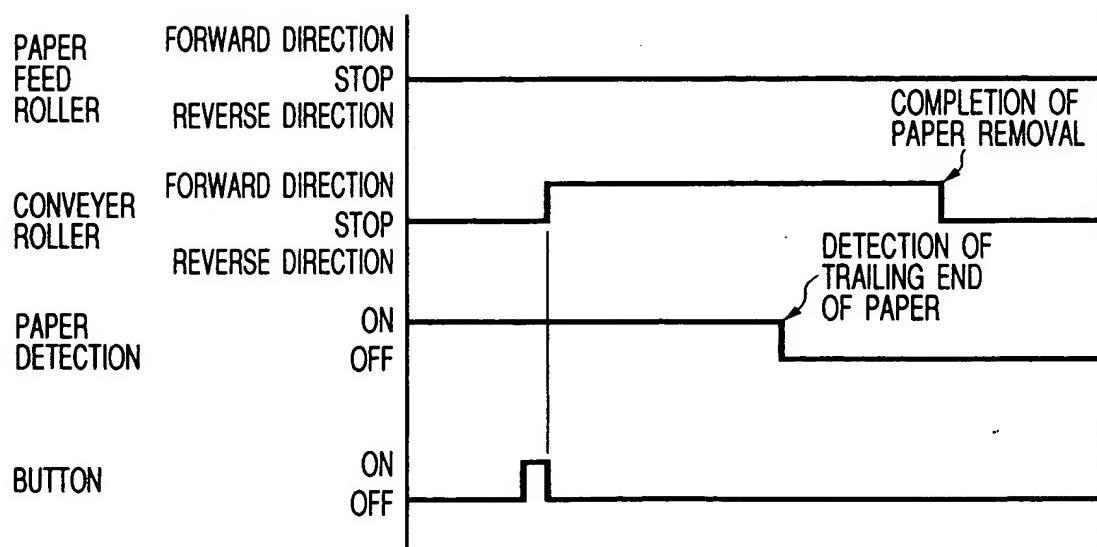


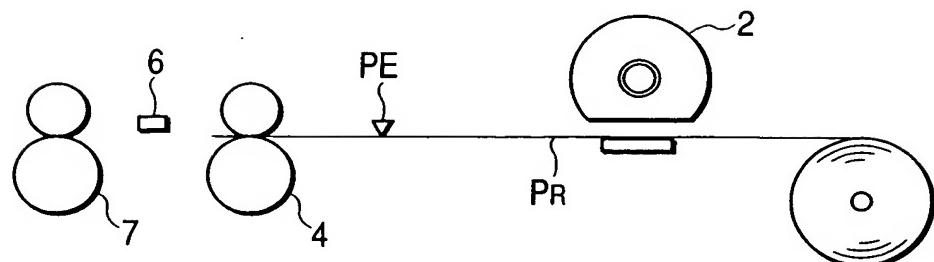
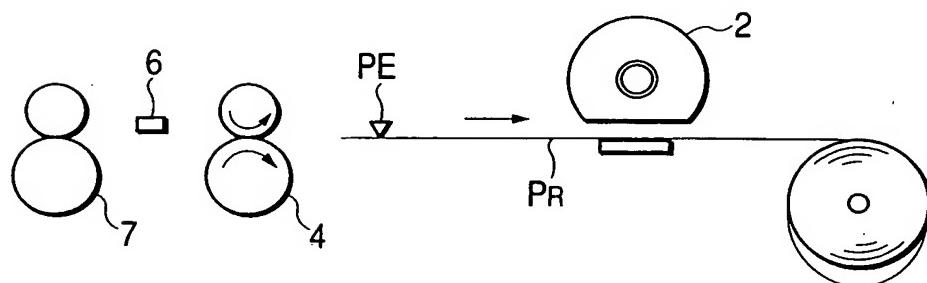
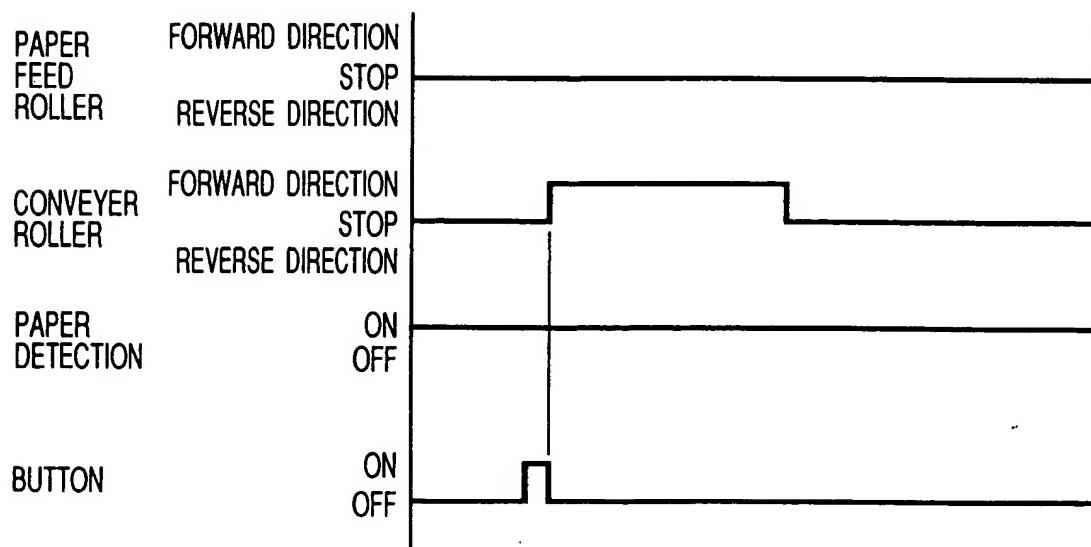
*FIG. 57*



*FIG. 58*



***FIG. 59(A)******FIG. 59(B)******FIG. 60***

***FIG. 61(A)******FIG. 61(B)******FIG. 62***

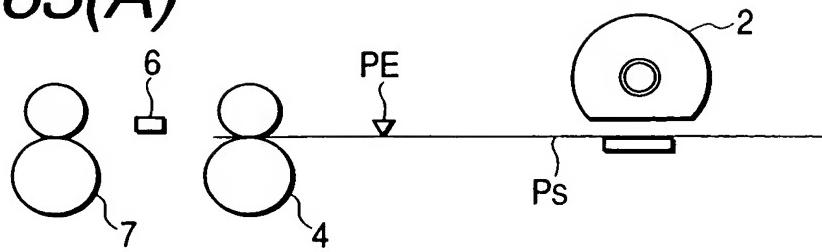
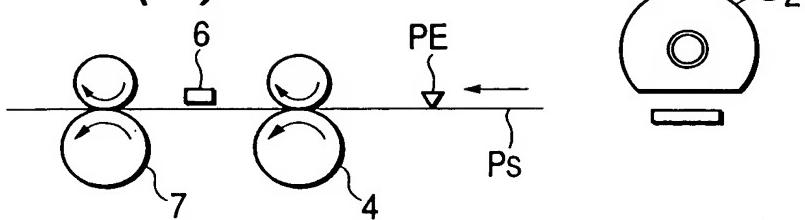
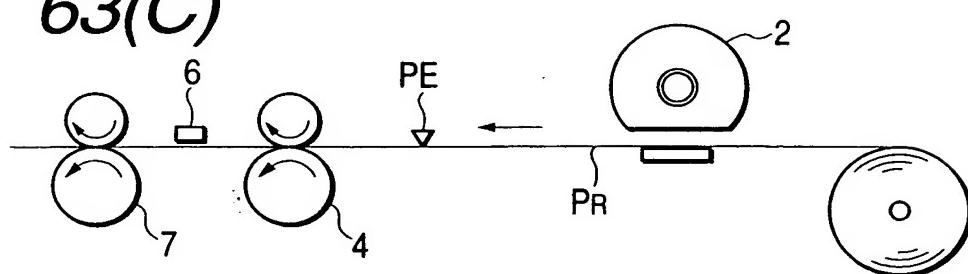
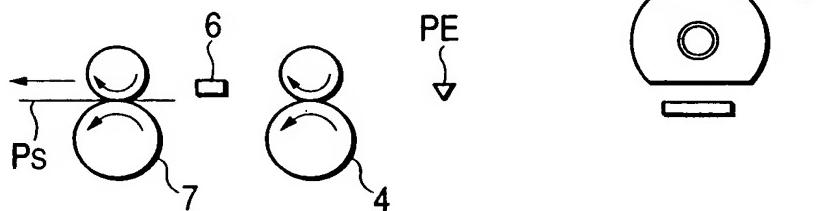
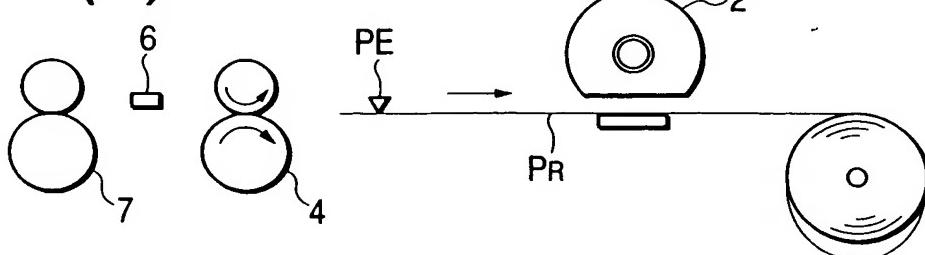
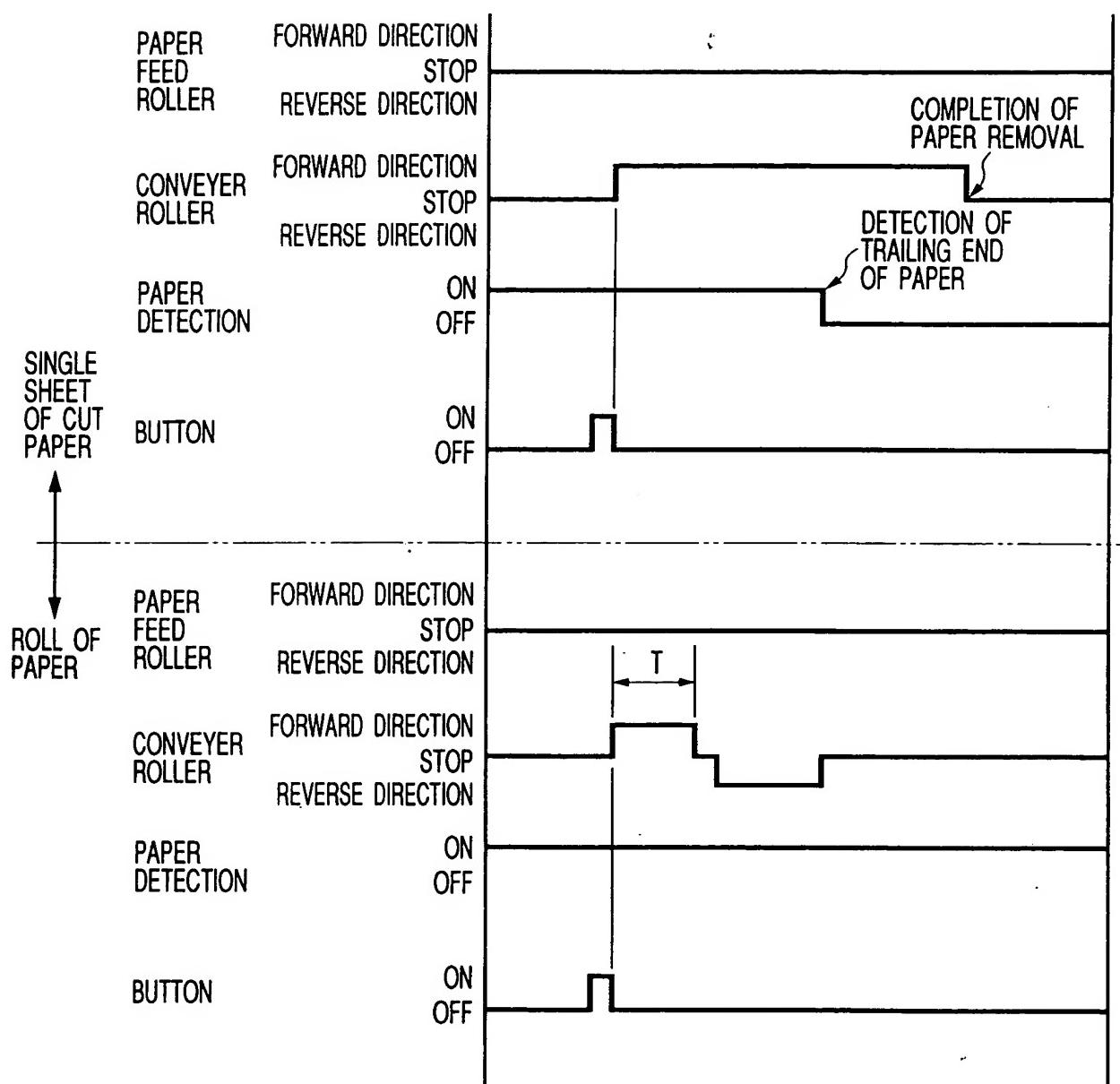
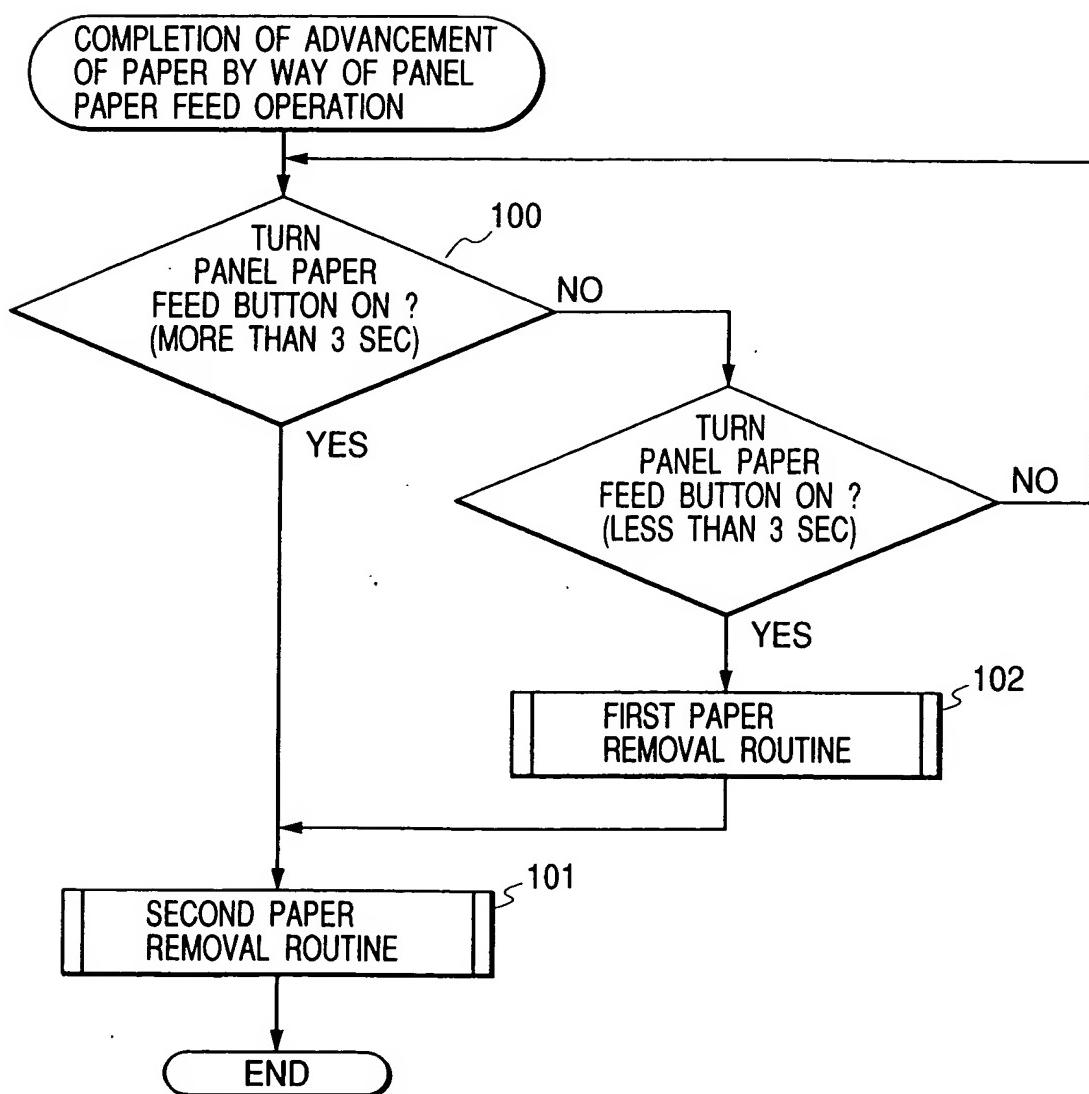
**FIG. 63(A)****FIG. 63(B)****FIG. 63(C)****FIG. 63(D)****FIG. 63(E)**

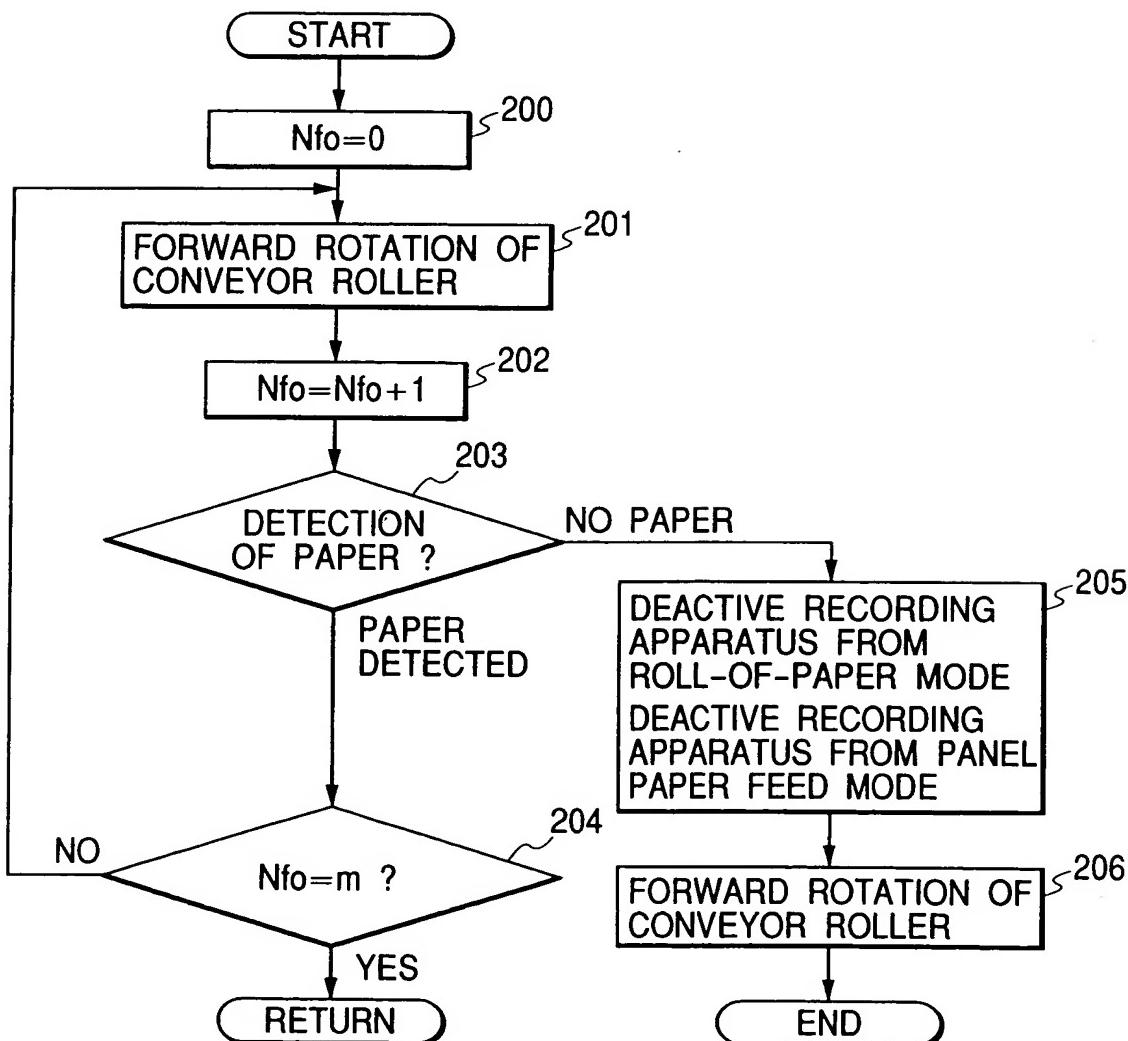
FIG. 64



**FIG. 65**

**FIG. 66**

## FIRST PAPER REMOVAL ROUTINE



**FIG. 67**

## SECOND PAPER REMOVAL ROUTINE

